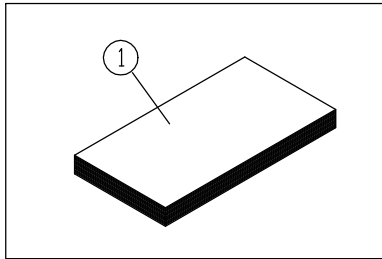
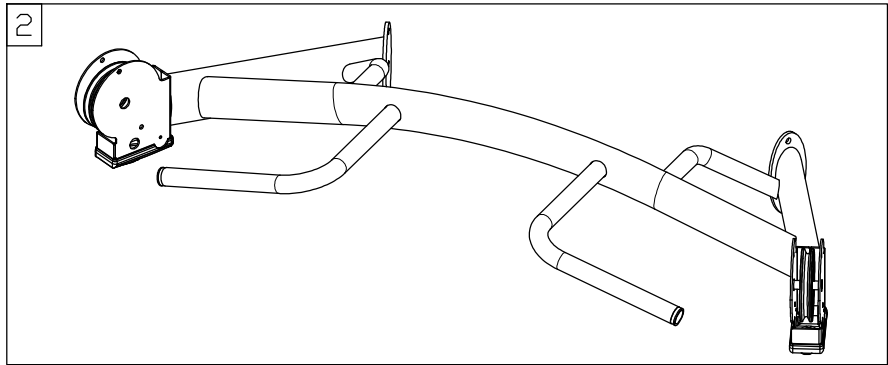
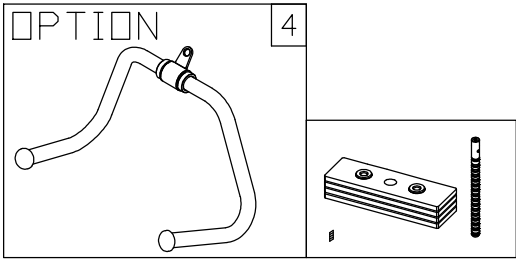
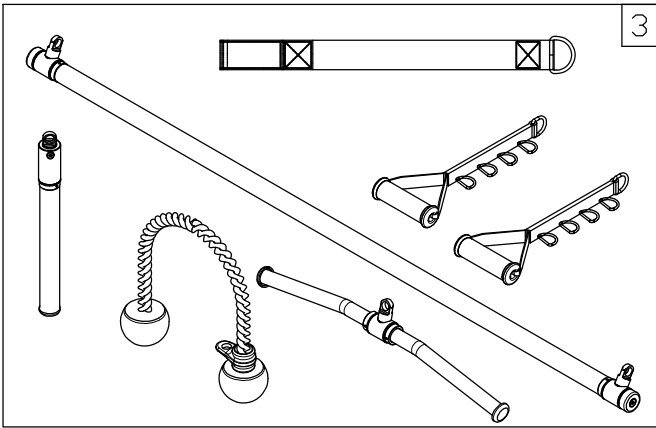
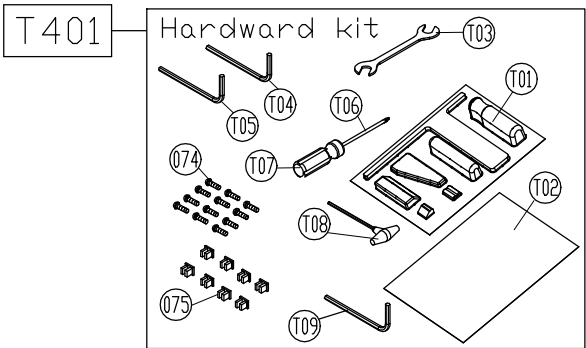
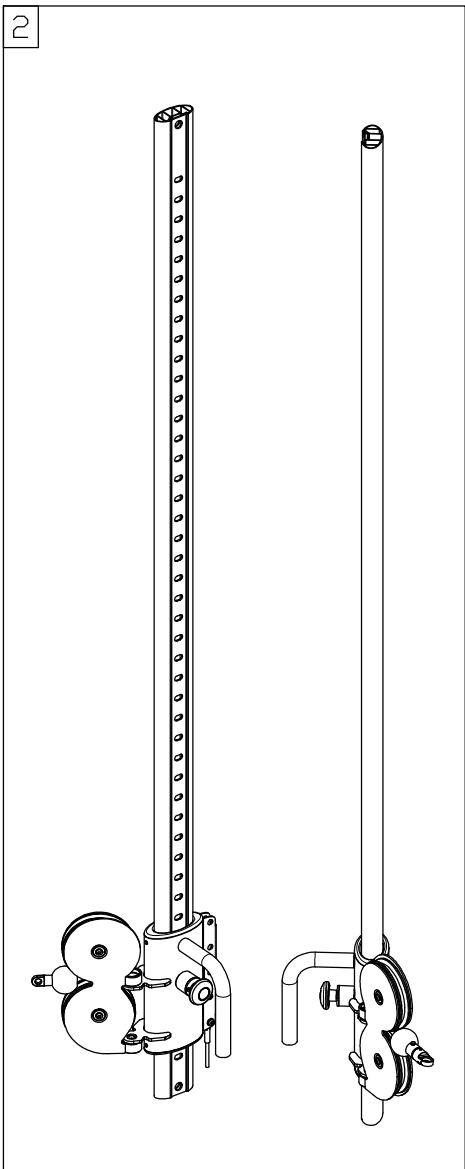
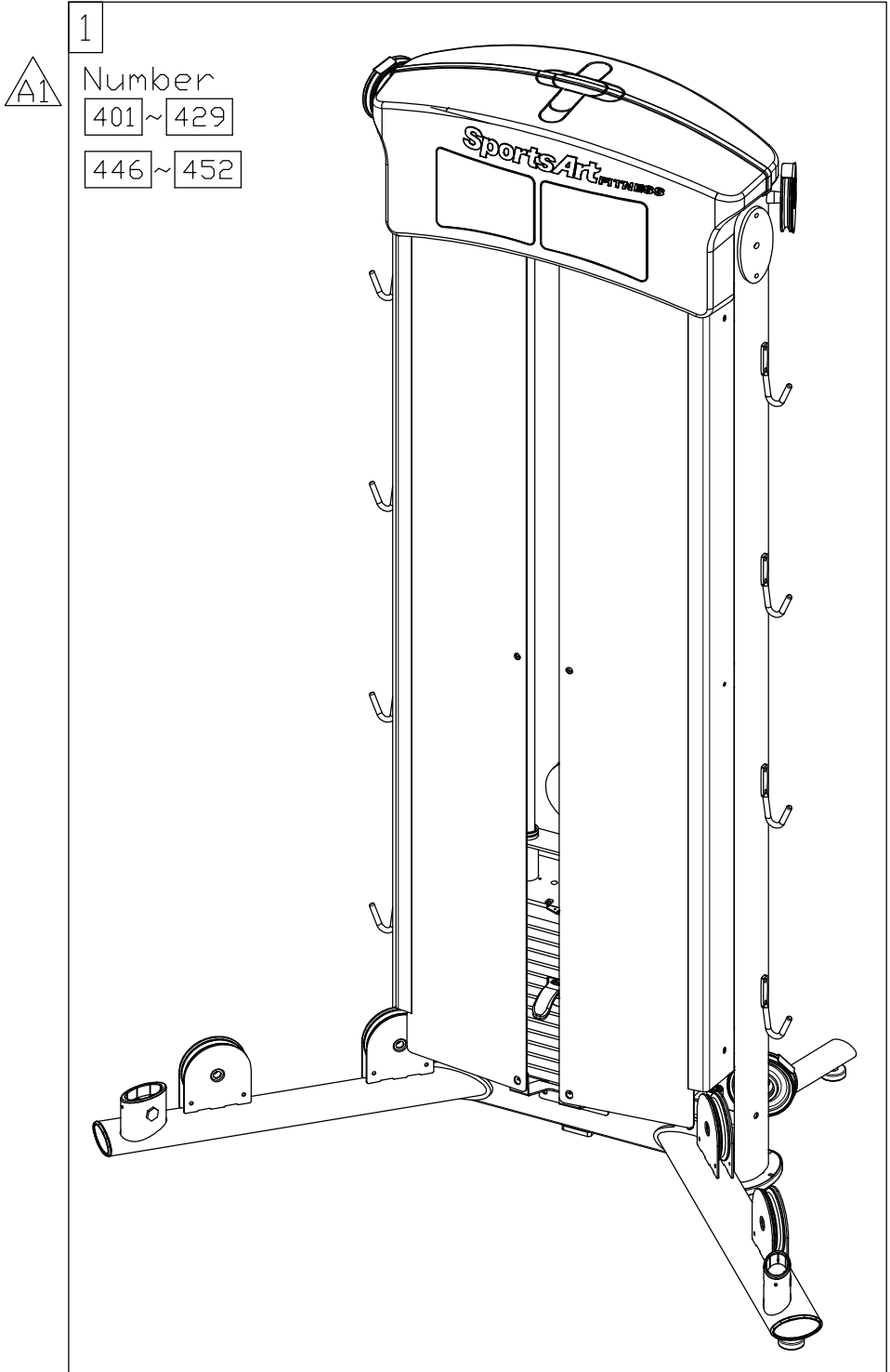


BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
001	OWNER'S MANUAL	1	097-261-020	088	PULLEY	4	A971-08
002	TOP COVER - REAR	1	S972-002	089	STICKER - WARNING	1	DF-101-020D
007	ZIP TIE	6	E872MA-287A	090	TOP COVER BRACKET	1	S972-090
011	STACK GUIDE TUBE	2	S972-011	091R	SCREW - P (M5*P0.8*L8)	12	002-211-252
012	BUSHING	2	A911-36	091S	WASHER - F (D13*D5.2*T1.0)	12	003-301-012
014	SCREW - P (M5*P0.8*L10)	2	002-211-253	091T	COVER SIDE BRACKET	6	197-210-75L
015	RUBBER CUSHION	1	A951-84	092	STICKER - ROUND	2	032-663-180
018	PULLEY BRACKET - GREY	1	S972-018	093	NUT CAP - (M10*P1.25)	2	S972-093
019	PULLEY	1	A971-08	094	HOOK	8	S972-094
022	SCREW - B/H (M8*P1.25*L15)	4	002-205-812	095	SCREW - M/H (M6*P1.0*L15)	16	002-203-023
023	WASHER - SP (M8)	4	003-302-010	096	COVER BRACKET	2	S972-096
025	NUT - H (M10)	1	001-102-141	100	RUBBER CUSHION	1	A951-84
026	CUSHION RING	2	A911-37	101	SCREW - P (M5*P0.8*L10)	2	002-211-253
028	GUIDE RING	4	A911-38	102	COVER BRACKET	1	S972-102
029	CUSHION RING	2	A911-41	103	WASHER - F (D20*D8*T1.0)	2	S972-103
030	SCREW - B/H (M5*P0.8*L25)	4	S972-030	104	SCREW - M/H (M8*P1.25*L15)	2	C572R-132
031	SCREW - B/H (M5*P0.8*L10)	2	002-205-510	107	END CAP	2	A911-27
033	SCREW -B/H (M8*P1.25*L18)	2	002-205-813	107R	STICKER - USAGE	2	097-463-020
034	WASHER - SP (M8*T2.0)	2	003-302-006	108	REAR FRAME SUPPORT	1	S972-108
035	SET FORK	1	A912-26	109	NUT - H (M10*P1.5*H6)	4	001-102-140
036	16-POSITION TUBE	1	S972-036	110	LEVELER	4	DF-101-159
037	WEIGHT STACK BUSHING	28	A911-46	110S	GROUND ANCHOR	2	197-210-050
041	WEIGHT PLATE - 10KG	14	S972-041	115	PULLEY	4	A971-08
042	SCREW - B/H (M6*P1.0*L20)	4	002-205-620	119	TUBE SHEATH	2	DF-100-094
043	WEIGHT STACK CUSHION	2	A911-48	120	SCREW - M/H (M4*P0.7*L8)	4	002-209-143
049	BUSHING	4	S972-049	121	END CAP	2	A991-09
050	ROLLER	4	S972-050	128	STICKER - USAGE	1	S972-128
051	PULLEY BRACKET	2	S972-051	129	STICKER - WARNING	1	DF-101-008
052	SCREW - M/H (M6*P1.0*L12)	4	002-203-027	135	CARABINEER	2	A918-18
053	SCREW - B/H (M5*L30)	2	S972-053	140	PULLEY	2	A971-08
054	PULLEY	2	A971-08	141	SCREW - B/H (M8*P1.25*L55)	2	002-230-850
059	STOPPER	2	S972-059	142	NUT - H/N (M8)	2	001-101-080
060	CABLE - (146.7")	1	S972-060	144	SCREW - H (M10*P1.5*L35)	4	S972-144
062	STICKER - USAGE	1	S972-062	145	WASHER - SP (M10)	4	003-302-008
063	STICKER - LEFT	3	000-063-044	146	WASHER - (D19*D10.2*T3)	4	S972-146
064	STICKER - RIGHT	3	000-063-045	147	CAP	2	C575U-436
065	WASHER - F (D16*D10.2*T1.0)	4	003-301-141	152	SCREW - M/H (M6*P1.0*L15)	4	002-203-023
066	COVER FRAME	2	S972-066	153	TUBE SHEATH	2	A971-38
071	SCREW - M/H (M6*P1.0*L15)	14	002-203-023	172	SCREW - B/P (M4*12)	4	002-207-130
072	REAR COVER	1	S972-072	173	PIN PLATE	2	S972-173
073	COVER BACKET	1	S972-073	174	SCREW - M/P (M5*0.8*L12)	8	S972-174
074	SCREW - M/P (M5*L12)	16	002-210-036	176	END CAP	4	A912-46
075	SCREW INSERT	12	000-076-820	177	HANDLEBAR CAP	2	C521R-170
076	COVER BACKET	1	S972-076	178	GUIDE TUBE	2	S972-178
077	COVER BACKET	2	DF-101-005	180A	CABLE - (356.7")	2	197-251-021
082	PULLEY	4	A971-08	186	PULLEY	4	A971-08
083	SCREW - M/H (M6*P1.0*L12)	4	002-203-027	191A	PULLEY BRACKET - NEW - GREY	2	191-050-30K
084	WASHER - SP (M6)	4	003-302-011	301	ROPE HANDLE	1	S972-301
085	WASHER - F (D20*D6.3*T1.5)	4	003-301-043	330	HANDLE	2	S972-330
086	PULLEY BRACKET - GREY	4	196-010-04K	339	STICKER - LEFT	1	000-063-044
087	PULLEY COVER	4	S972-087	340	STICKER - RIGHT	1	000-063-045

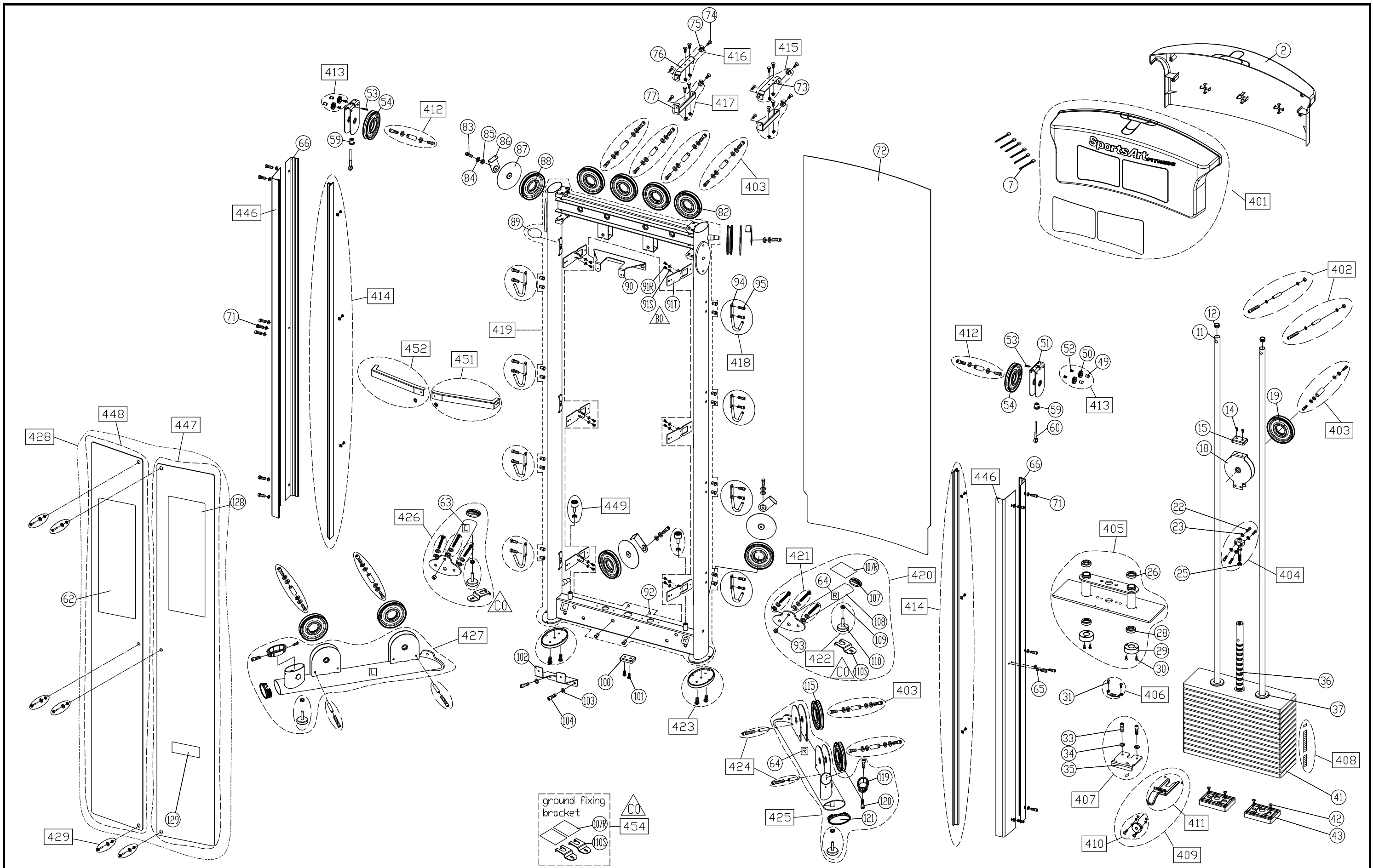
BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
342	FOOT STRAP	1	197-251-050	454	GROUND ANCHOR ASSEMBLY	1	197-291-980
401	TOP COVER - FRONT	1	S972-401	T401	HARDWARE KIT	1	S972-T401
402	AXLE	2	S972-402				
403	AXLE	9	DF-103-426				
404	ADJUSTMENT HARDWARE	1	S972-404				
405	UPPER COUNTERWEIGHT	1	S972-405				
406	CABLE BRACKET	1	S972-406				
407	SET FORK	1	S972-407				
408	PLATE STICKER SET	1	S972-408				
409	SELECTOR FORK - W/CORD	1	A911-50				
410	RETRACTING CORD	1	A911-51A				
411	STACK FORK	1	S972-411				
412	AXLE	2	S972-412				
413	ROLLER ASSEMBLY	2	S972-413				
414	COVER FRAME	2	S972-414				
415	COVER BRACKET	1	S972-415				
416	COVER BRACKET	1	S972-416				
417	COVER BRACKET	2	S972-417				
418	HOOK ASSEMBLY	8	S972-418				
419	MAIN FRAME	1	S972-419				
420	REAR FRAME SUPPORT - RIGHT	1	S972-420				
421	HARDWARE SET	6	S972-421				
422	LEVELLER	2	DF-102-028				
423	RUBBER FOOT	2	P711-414				
424	AXLE	4	S972-424				
425	FRONT FRAME SUPPORT - RIGHT	1	S972-425				
426	REAR FRAME SUPPORT - LEFT	1	S972-426				
427	FRONT FRAME SUPPORT - LEFT	1	S972-427				
428	FRONT COVER ASSEMBLY	1	S972-428				
429	COVER HARDWARE	6	A912-68				
430	AXLE	2	S972-430				
431	PULL UP BAR	1	S972-431				
432	RUBBER BALL ASSEMBLY	2	S972-432				
433	AXLE	4	S972-433				
434	PIVOT PIN	4	S972-434				
435	BUSHING	2	S972-435				
436	ADJUSTMENT TUBE - RIGHT	1	S972-436				
437	FIXED PIN	2	S972-437				
438	FIXED PIN	4	S972-438				
439	ADJUSTABLE FRAME	2	S972-439				
440	ADJUSTMENT TUBE - LEFT	1	S972-440				
441	ANGLED HANDLEBAR	1	S972-441				
442	HANDLEBAR - LONG	1	S972-442				
443	HANDLEBAR - SHORT	1	S972-443				
444	HANDLEBAR - BICYCLE STYLE	1	S972-444				
446	FRONT COVER FIXED PLATE ASSY	2	S972-446				
447	FRONT COVER - RIGHT	1	197-291-470				
448	FRONT COVER - LEFT	1	197-291-480				
449	LEVELER	2	P755-489				
451	COVER FRAME	1	197-291-510				
452	COVER FRAME	1	197-291-520				



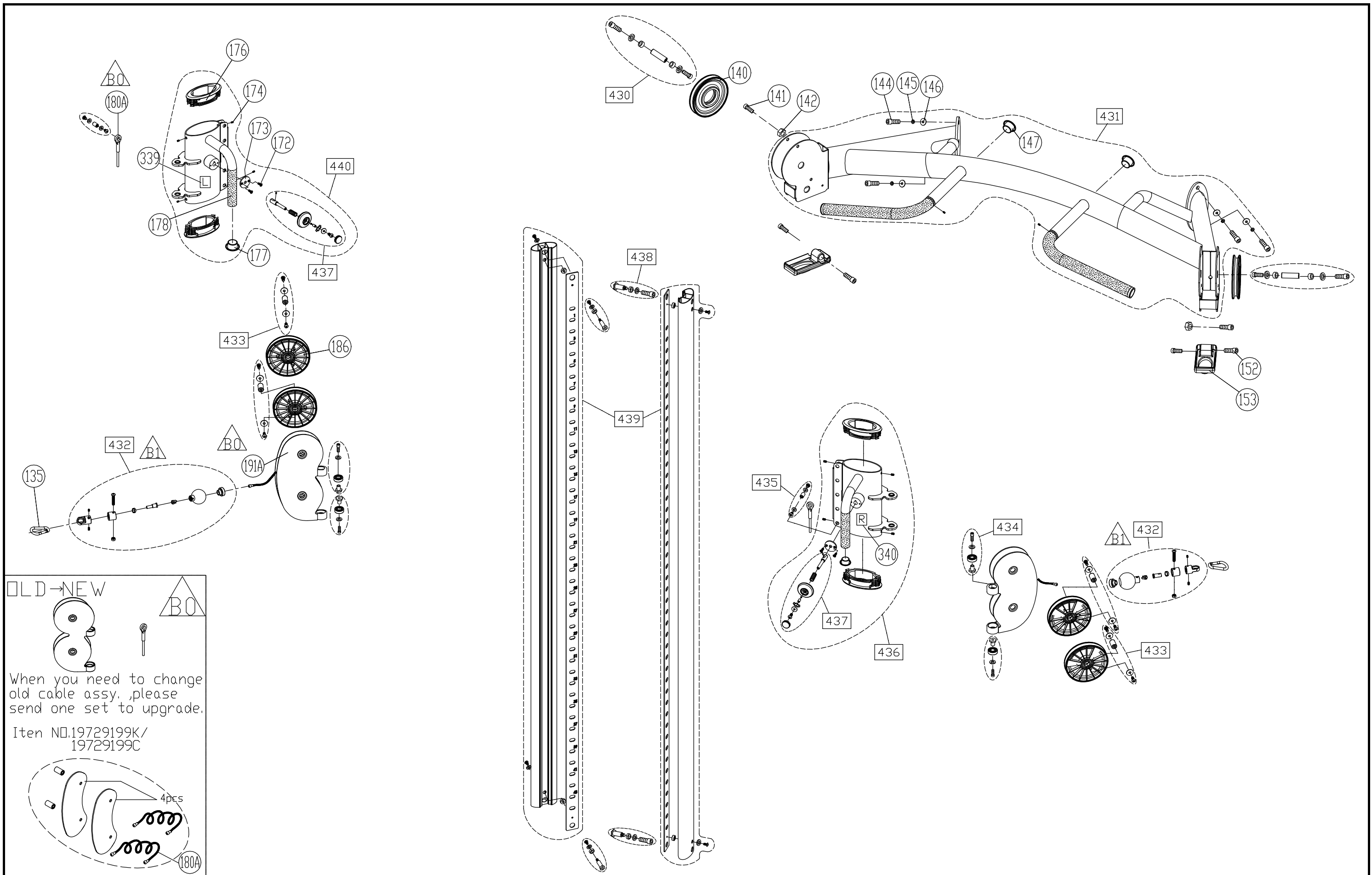
No.	Diagram	Tool Needed
1	GEB-F101B	
2	GEB-F101C	
3	GEB-F101D	
4	GEB-F101E	OPTION



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	GEB-F101A-A
2014.08.05	A1 因GEB-F101B 新增之組件號不易尋找, 特此標註		林士文			QTY	1			S972
					VERIFIED BY	VERSION	A1	XX	MODEL	
						RATIO	1:13			



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	GEB-F101B-C
2014.12.04	△B0 新增91R 91S 91T ; (63)(64)數量2改3	05-20141126M	侯志緯			QTY	1			S972
2014.08.05	△A3 組件453 移至GEB-F101E , 並變更為461		林士文		VERIFIED BY	VERSION	C0	XX	MODEL	
2015.11.02	△C0 420 426 新增110S 107R 及 454 寄給舊有客戶加強固定	05-20151101M	鄭宜峰			RATIO	1:15			



OLD → NEW

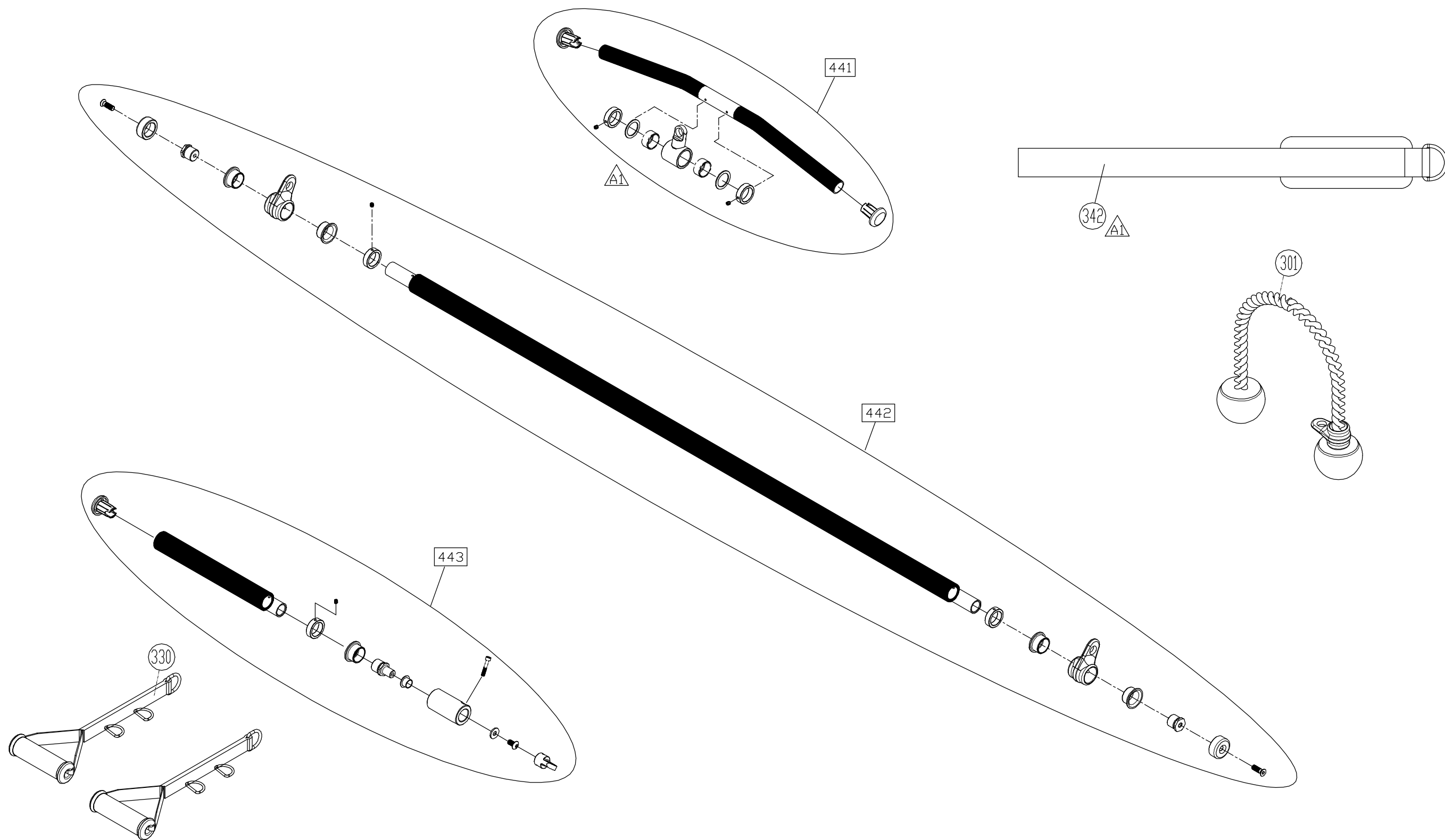
When you need to change old cable assy., please send one set to upgrade.

Iten NO.19729199K/
19729199C

4pcs

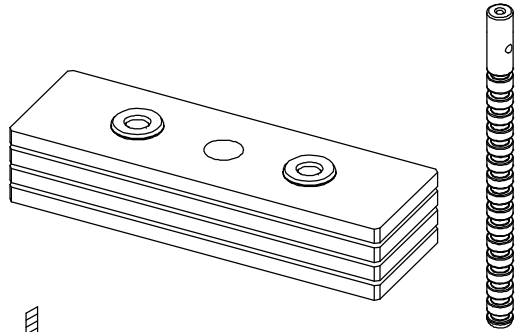
180A

CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	GEB-F101C-B
2014.12.23	B0 纜繩破皮問題設變, 180 改 180A 191 改 191A	05-20141120M	尤淑芬			QTY	1			
2016.05.05	B1 432 新增料件- 鋼索保護襯套GEE-P035	05-20160503M	林士文			VERSION	B1			
						RATIO	1:10			
								XX	MODEL	S972



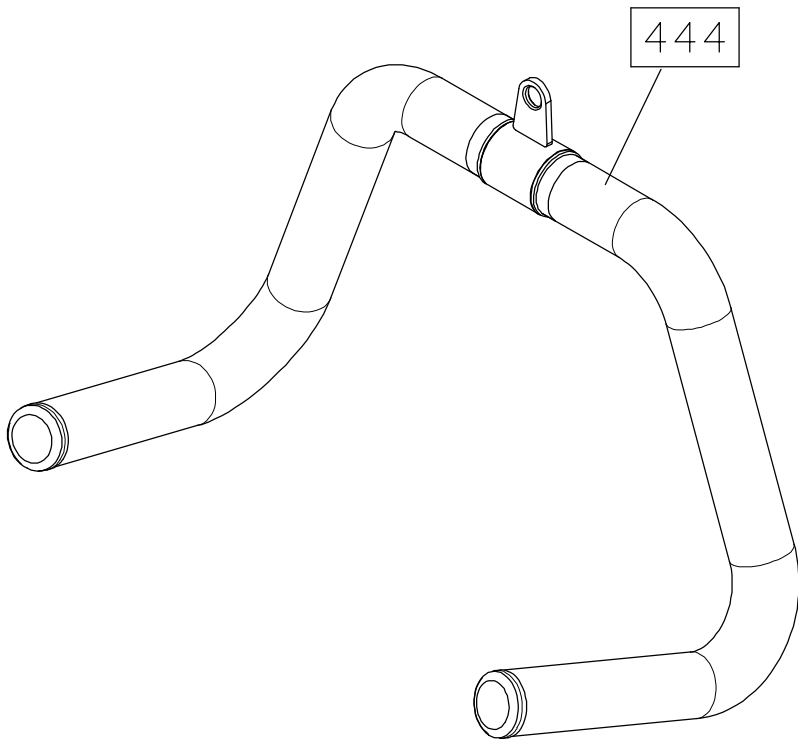
CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	GEB-F101D-A
2013.09.05	修改圖面樣式 , 新增件號 (342) , 取消件號 (300)		林岑			QTY	1	XX	MODEL	S972
					VERIFIED BY	VERSION	A1			
						RATIO	1:7			

Option



19-position stack vertical tube

461



444

CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	GEB-F101E-A
2014.08.05	A1 原組件 453 移至於此圖, 並變更為 461		林士文				QTY	1	XX	MODEL	S972
					VERIFIED BY		VERSION	A1			
							RATIO	1:4			