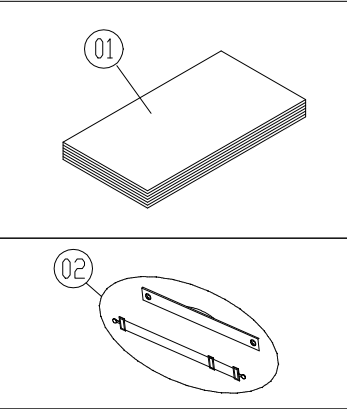
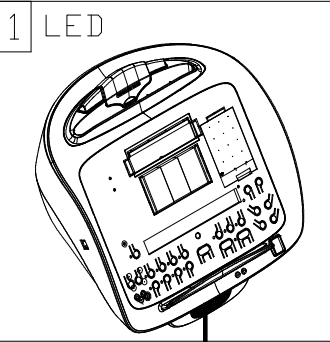


BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
001	OWNER'S MANUAL	1	S715-001	157	STICKER - NFC	1	000-063-125
002	POLAR HEART RATE STRAP	1	3100-03A	158	STICKER - NFC	1	000-063-126
005	NO 900MHz OVERLAY	1	000-063-971	160	DISPLAY BACK PLASTIC	1	E875-160
005	900MHz OVERLAY	1	000-063-981	162	SCREW - M/P (M4*L16 D8.5)	4	002-210-004
009	ENTERTAINMENT CAP OVERLAY	1	C575U-009	163	FAN COVER	1	E875-163
010	WIRE - BLUETOOTH BUTTON	1	C575U-010	165	ZIP TIE	20	000-076-241
011	CARD GUIDE COVER	1	C575U-011	166	ZIP TIE	5	000-076-240
012	ENTERTAINMENT CAP	1	057-830-126	202	SCREW - M/P (M4*L12)	8	002-210-003
013	STICKER - QR CODE	1	C575U-013	205	WASHER - SP (M8)	4	003-302-010
014	PLASTIC RIVET	1	C521M-093A	206	WASHER - S (D18*D8.5*T2.0*19T)	4	003-304-063
015	SA WELL+ COVER	1	C575U-015	207	SCREW - M/H (M8*P1.25*L15)	4	C572R-132
016	SCREW - M/P (M4*L10)	2	002-210-002	209	STICKER - LEFT	2	000-063-046
018	RUBBER CUSHION	2	C575U-018	210	STICKER - RIGHT	2	000-063-047
019	SCREW - M/P (M4*L10)	3	002-210-002	211	SCREW HOLE CAP	1	C575U-314
020	SCREW BRACKET	2	C575U-020	211R	SCREW - M/P (M5*0.8*L15)	4	E862-224
021	SCREW - M/P (M4*L10)	6	002-210-002	214	FRAME CONNECTION BAR	1	S715-214
024	DISPLAY FRONT - PLASTIC - OLD	1	057-830-031	215	WASHER - F (D17*D8.3*T2)	4	003-301-038
024A	DISPLAY FRONT - PLASTIC - NEW	1	057-830-034	216	SCREW - M/H (M8*P1.25*L25)	4	002-203-061
025	SCREW - M/P (M4*L10)	2	002-210-002	217	FRAME CONNECTION PLATE	1	171-510-650
026	MAGAZINE HOLDER	1	C575U-026	218	WASHER - F (D13*D6*t2.0)	12	003-301-045
030	SCREW - M/P (M4*L10)	4	002-210-002	219	SCREW - M/H (M6*P1.0*L12)	12	002-203-029
031	PAD	2	C575U-031	220	HANDLEBAR COVER - UPPER	1	C545U-245
032	FAN VENT	1	C575U-032	221	HANDLEBAR COVER - LOWER	1	C545U-246
033	SCREW - P (M4*P0.7*L35)	2	002-211-230	223	BOTTLE HOLDER	1	S715-223
034	FAN	1	C570R-142	224	SCREW - M (M5*0.8*L25)	3	002-209-139
035	FAN BRACKET	1	C570R-141	225	STICKER - MODEL NUMBER	1	S715-225
036	SCREW - P (M4*P0.7*L8)	2	002-211-223	226	WATER GUARD RING (SMALL)	1	T645-321
038	WASHER - F (D11*D4*T1.0)	2	003-301-030	227	SCREW - B/H (M8*P1.25*L20)	3	002-205-820
039	WIRE - FAN	1	C570R-53	228	WASHER - S (D18*D8.5*T2.0*19T)	1	003-304-063
043	WIRE - HTR BOARD TO DISPLAY	1	C575U-043	228R	WASHER - (D18*D8.5*T2)	2	103-305-012
044	HTR RECEIVER BOARD	1	C575U-044	231	CENTER SHROUD	1	S715-231
046	KEY CUSHION	22	032-630-280	231R	SCREW - M/P (M4*L14)	1	002-210-015
047	STICKER - BUTTONS	4	000-063-705	233	STICKER - SPORTSART	2	S715-233
048	SMALL CAP	4	054-730-250	235	SCREW CAP	7	080-001-020
060	SCREW - M/P (M4*L10)	2	002-210-002	236	SCREW - P (M5*P0.8*L15)	10	002-211-256
061	USB BOARD BRACKET	1	C575U-061	237	VELCRO	4	071-585-700
062	HEX SPACER	4	C575U-062	239	TWIST TIE	1	100-076-201
063	USB BOARD	1	C575U-063	241	SCREW - P (M5*P0.8*L12)	2	002-211-255
064	SCREW - P (M3*P0.5*L6)	4	C575U-064	242	ADAPTER BRACKET	1	C572R-187
095	DISPLAY BOARD - V2.0 (SEPRATE CHIP)	1	C575U-095	243	SCREW - P (M5*P0.8*L12)	2	002-211-255
097	SCREW - P (M3*L8)	23	002-212-042	244	WATERGUARD	1	S715-244
099	WIRE - DISPLAY TO PEDESTAL	1	S715-099	245	WASHER - F (D16*D10.2*T1.0)	4	003-301-141
101	WIRE - BOOTLOADER	1	C575U-101	246	TRANSPORT WHEEL AXLE	2	099-213-010
102	WIRE - USB CHARGER	1	C575U-102	247	E-CLIP - (8MM)	4	004-402-009
116	HTR BOARD	1	061-620-093	248	TRANSPORT WHEEL	2	805P-57
117	SCREW - P (M3*L8)	2	002-212-042	249	FOAM TAPE	1	071-557-970
118	WIRE - HTR TO DISPLAY	1	C575U-118	249R	SCREW - P (M5*P0.8*L12)	2	002-211-255
153	CSAFE BOARD	1	C575U-153	249S	COVER BRACKET	1	171-510-863
154	SCREW - P (M4*L8)	2	002-212-070	250	SCREW - P (M4*P0.7*L12)	2	002-211-232
155	WIRE - CSAFE & USB	1	C575U-155	251	WASHER - F (D8*D4*T1.0)	2	003-301-017
156	STICKER - MODEL NUMBER	1	071-563-661	252	STICKER - GROUND WIRE	1	000-063-002

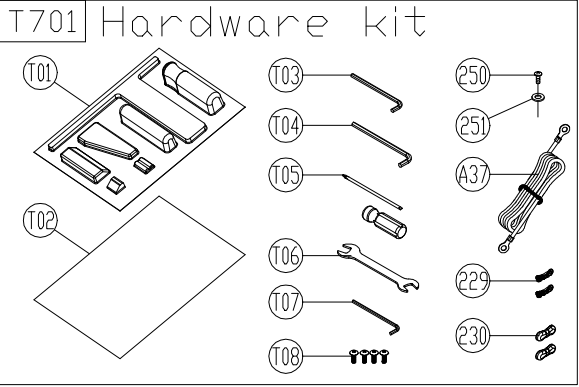
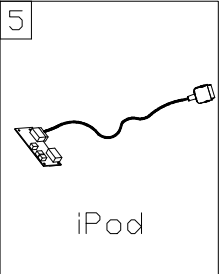
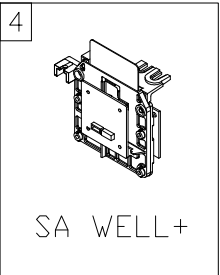
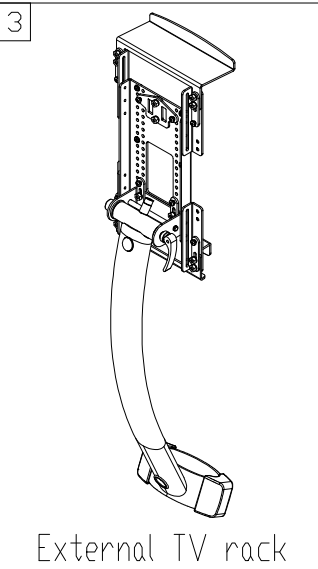
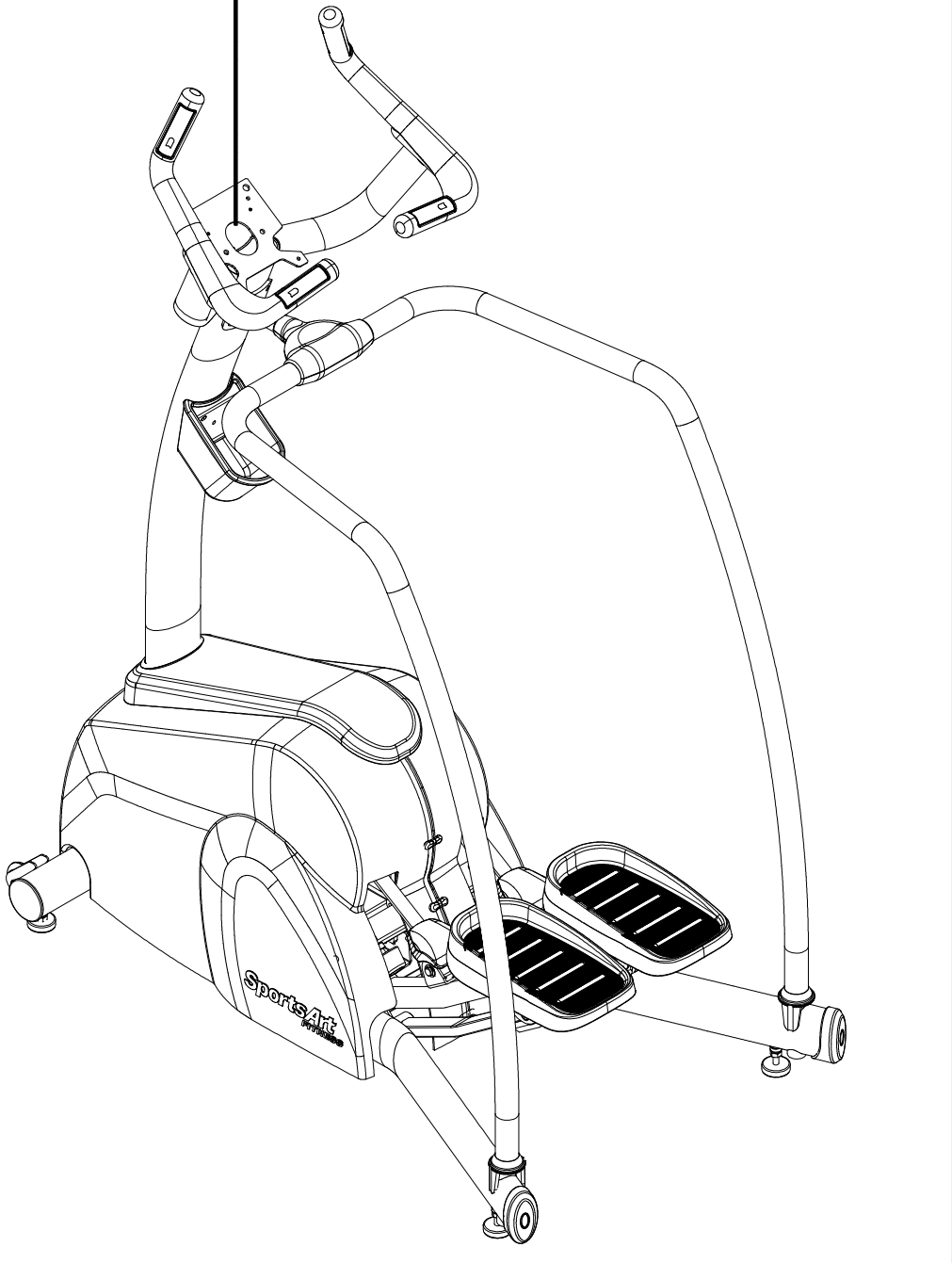
BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
253	STICKER - BATTERY	1	052-563-060	367S	SNAP RING - (STW-52)	2	CP01-01
254	A/V OVERLAY	1	C575U-180	368	DRIVE PULLEY	1	C521M-083
255	POWER BRACKET OVERLAY	1	C575U-201	369	SPINDLE	1	S715-369
256	SCREW - P (M4*P0.7*L10)	4	002-211-224	370	SCREW - B/H (M6*L20)	4	002-202-032
259	SCREW - P (M5*P0.8*L12)	4	002-211-255	374	WASHER - F (D21*D10.5*T2)	2	003-301-001
260	END CAP	2	5007-20	375	SCREW - H (M6*L12)	2	002-205-611
265	SCREW - P (M5*P0.8*L12)	8	002-211-255	377	WASHER - F (D20*D6.3*T1.5)	2	003-301-007
267	VELCRO	4	071-585-690	378	NYLON PULLEY	2	7100-22
276	SCREW - B/H (M6*P1.0*L15)	2	002-205-614	379	NYLON PULLEY	4	7100-20
277	WASHER - F (D15*D6.5*T3.0)	2	003-301-004	381	ZIP TIE	4	E872MA-287A
278	IDLER PULLEY BRACKET	1	E850-090	383	PIN	2	020-113-410
279	IDLER PULLEY SPRING	1	2100-28	384	COTTER PIN	2	004-405-031
280	SCREW - B/H (M6*P1.0*L15)	3	002-205-614	385	AXLE	2	071-513-790
281	WASHER - F (D13*D6*T2.0)	3	003-301-045	386	SNAP RING - (10MM)	4	C575R-559
282	BRACKET	1	171-510-830	387	STEP BELT CONNECTOR	2	7100-24
283	STICKER - WARNING	2	071-563-101	388	SCREW - P (M4*P0.7*L12)	12	002-211-079
284	SCREW CAP	2	S715-284	389	STEP BELT MOUNTING PLATE	2	170-110-010
285	SCREW - B/H (M6*P1.0*L25)	2	002-205-622	390	BELT CLIP BRASS BUSHING	4	070-117-070
286	END CAP	2	016-330-050	392	STEP BELT - NO HARDWARE	2	7100-26A
287	END CAP BRACKET	2	016-310-351	393	SCREW - H (M6*L12)	2	002-205-611
288	SCREW CLIP	2	053-010-710	394	WASHER - F (D20*D6.3*T1.5)	2	003-301-043
289	NUT - H/N (M5*P0.8)	2	001-101-070	402	WASHER - (D29*D19*T1.0)	4	003-307-002
290	STICKER - LEFT	1	000-063-046	405	ZERK FITTING	2	E86-023
291	STICKER - RIGHT	1	000-063-047	406	WASHER - (D30*D19.2*T0.5)	2	003-301-101
296	STOPPER FOOT	2	071-531-880	407	SCREW - H (M8*P1.25*L12)	2	002-206-062
297	NUT - H (M12*P1.75*T10)	4	001-102-151	408	WASHER - W (D33*D26)	2	003-303-004
298	STOPPER FOOT BRACKET	1	171-510-411	411	WASHER - (D30*D8.5*T2.0)	4	103-301-103
299	WASHER - F (D15*D6.5*T3.0)	4	003-301-004	412	SCREW - H (M8*P1.25*L12)	2	002-206-062
300	SCREW - B/H (M6*P1.0*L15)	4	002-205-614	416	SNAP RING - (12MM)	4	004-402-007
302	SCREW - P (M5*P0.8*L12)	2	002-211-255	417	AXLE	2	070-313-080
303	BATTERY BRACKET	1	C545U-216	418	STEP BELT MOUNTING PLATE	2	170-310-181
304	SCREW - P (M5*P0.8*L12)	2	002-211-255	419	SCREW - P (M4*P0.7*L12)	12	002-211-079
305	SCREW - B/H (M8*P1.25*L15)	2	002-205-812	420	STEP BELT COVER	2	7100-79
306	WASHER - F (D17*D8.3*T2)	1	003-301-038	421	SCREW - B/H (M10*1.5*L12)	8	1210-36
306R	WASHER - S (D18*D8.5*T2.0*19T)	1	003-304-063	422	AXLE	4	070-313-140
327	SCREW - B/H (M8*P1.25*L20)	1	002-205-820	424	STICKER - RIGHT	1	000-063-047
328	WASHER - F (D17*D8.3*T2)	1	003-301-038	425	RUBBER CUSHION	2	S715-425
338	DRIVE BELT - (410J8)	1	S715-338	426	WASHER - F (D16*D6.3*T1)	2	003-301-006
344	DRIVE BELT - (380J5)	1	S715-344	427	SCREW - H (M6*P1.0*L40)	2	002-230-641
347	WASHER - F (D12*D5.5*T2.5)	8	103-301-002	428	RUBBER PEDAL INSERTS	10	S715-428
348	WASHER - SP (M5*P0.8*L12)	4	003-302-004	428R	SCREW - B/H (M6*P1.0*L12)	4	002-230-611
351	SCREW - P (M5*P0.8*L12)	2	002-211-255	429	SCREW - B/H (M6*P1.0*L20)	4	002-205-620
360	SNAP RING - (STW-20)	2	004-401-006	429R	NUT - H/N (M6*P1.0*6)	4	001-101-071
361	BLOCK BEARING	2	7100-27	429S	WASHER - F (D16*D6.3*T2)	4	003-301-062
362	SCREW - B/H (M12*P1.75*L20)	4	002-230-121	432	STICKER - LEFT	1	000-063-046
362R	WASHER - F (D24*D13*T2.0)	4	003-301-046	440	FOAM HANDLE GRIPS	2	S715-440
363	WASHER - W (D30*D20)	1	003-303-009	441	STICKER - RIGHT	1	000-063-047
364	SNAP RING - (STW-25)	2	004-401-007	442	STICKER - LEFT	1	000-063-046
366	ONE-WAY BEARING	2	C570R-DD237	443	SUPPORT HANDLE BASE COVER	2	S715-443
367	SPINDLE GEAR	2	070-117-030	444	WASHER - (D30*D8.5*T2.0)	2	103-301-103
367R	WASHER - GEARED	2	170-110-030	445	SCREW - H (M8*P1.25*L12)	2	002-206-062

BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
701A	DISPLAY ASSEMBLY - COMPLETE - 900MHz	1	171-591-011	777	SUPPORT FRAME - LEFT	1	S715-777
702A	DISPLAY ASSEMBLY - FRONT	1	S715-702	778	SUPPORT FRAME - RIGHT	1	S715-778
703	ENTERTAINMENT CAP	1	C575U-703	A13	WIRE - LED LIGHT	1	S715-017
704	FLIP TOP	1	C575U-704	A14	WIRE - DISPLAY TO HEADPHONE	1	058-627-040
707	DISPLAY BOARD & PROGRAM CHIP - V2.0	1	C575U-707	A17	WIRE - DRIVE TO PEDESTAL	1	S775-244
708	HEADPHONE JACK	1	T652-448	A19	WIRE - HTR CONTACT TO BOARD	1	C575U-322
708A	HEADPHONE JACK - V2.0	1	158-691-080	A20	WIRE - HTR CONTACT PLATES	2	C570U-47
709	DISPLAY FRONT & OVERLAY - OLD	1	S715-709	A23	WIRE - OPTICAL SENSOR	1	1190-41
709A	DISPLAY FRONT & OVERLAY - NEW	1	171-591-110	A24	SPEED SENSOR - OPTIC SWITCH	1	7100-46
710	DISPLAY OVERLAY (2 PC) - OLD	1	S715-710	A25	DRIVE BOARD - V1.5	1	S715-A25
710A	DISPLAY OVERLAY (2 PC) - NEW	1	171-591-120	A26	WIRE - BATTERY TO DRIVE	1	S715-A26
713	DISPLAY BACK PLASTIC	1	S715-713	A27	WIRE - ALTERNATOR TO DRIVE	1	S715-A27
714	SCREW & BUSHING	4	C575U-714	A28	ALTERNATOR	1	G575U-223A
715A	FAN COVER	1	171-591-150	A29	WIRE - FLYWHEEL TO DRV BRD	1	S715-A29
716	AIR VENT SET	1	C575U-716	A30	BATTERY - 12V 4A	1	C545U-A37
717	FAN ASSEMBLY	1	C575U-717	A32	FUSE - 3A 110V	1	C575U-240
718A	FAN COVER ASSEMBLY	1	171-591-180	A36	CLIP	1	062-472-010
731	HANDLEBAR ASSEMBLY - RIGHT	1	C572U-412	A37	WIRE - GROUND	1	E835-A44
732	HANDLEBAR ASSEMBLY - LEFT	1	C572U-413	T701	TOOLKIT	1	S715-T701
733	HTR CONTACT PLATE & SCREWS (2 PC)	4	C572U-411				
734	PEDESTAL	1	S715-734				
735	HANDLEBAR COVER	1	C545U-742				
738	BRACKET & COVER (NO SCREW)	7	S715-738				
739	SIDE COVER - RIGHT	1	S715-739				
740	SIDE COVER - LEFT	1	S715-740				
741	WIRE - GROUND	1	C521U-436				
742	TRANSPORT WHEEL & AXLE	2	C570R-48				
743	POWER SWITCH ASSEMBLY	1	S715-743				
744	POWER CORD INPUT ASSEMBLY	1	C575U-734				
745	LEVELER	4	P755-489				
746	SIDE COVER BRACKET	4	171-591-460				
747	IDLER PULLEY	1	S715-747				
748	IDLER WHEEL	1	S775-758				
751	END CAP	2	S715-751				
752	RUBBER STOPPER	2	S715-752				
753	MAIN FRAME	1	171-591-530				
754	FLYWHEEL ASSEMBLY	1	S715-754				
755	SPINDLE & PULLEY	1	S715-755				
756	ONE WAY BEARING - LEFT	2	7005-11A				
761	ELASTIC BELT	2	S715-761				
762	BELT CONNECTOR	2	S715-762				
763	STEP BELT HARDWARE	2	S770-404				
764	STEP BELT HARDWARE	2	S775-761				
765	STEP BELT GUIDE WHEEL	2	7100-38				
770	PEDAL FRAME - LEFT	2	S715-770				
771	PEDAL FRAME - RIGHT	2	S715-771				
772	BELT FASTENER ASSEMBLY	2	S715-772				
773	BELT FASTNER	2	S715-773				
774	FOOT PEDAL	2	S715-774				
775	FOOT PEDAL FRAME - RIGHT	1	S715-775				
776	FOOT PEDAL FRAME - LEFT	1	S715-776				



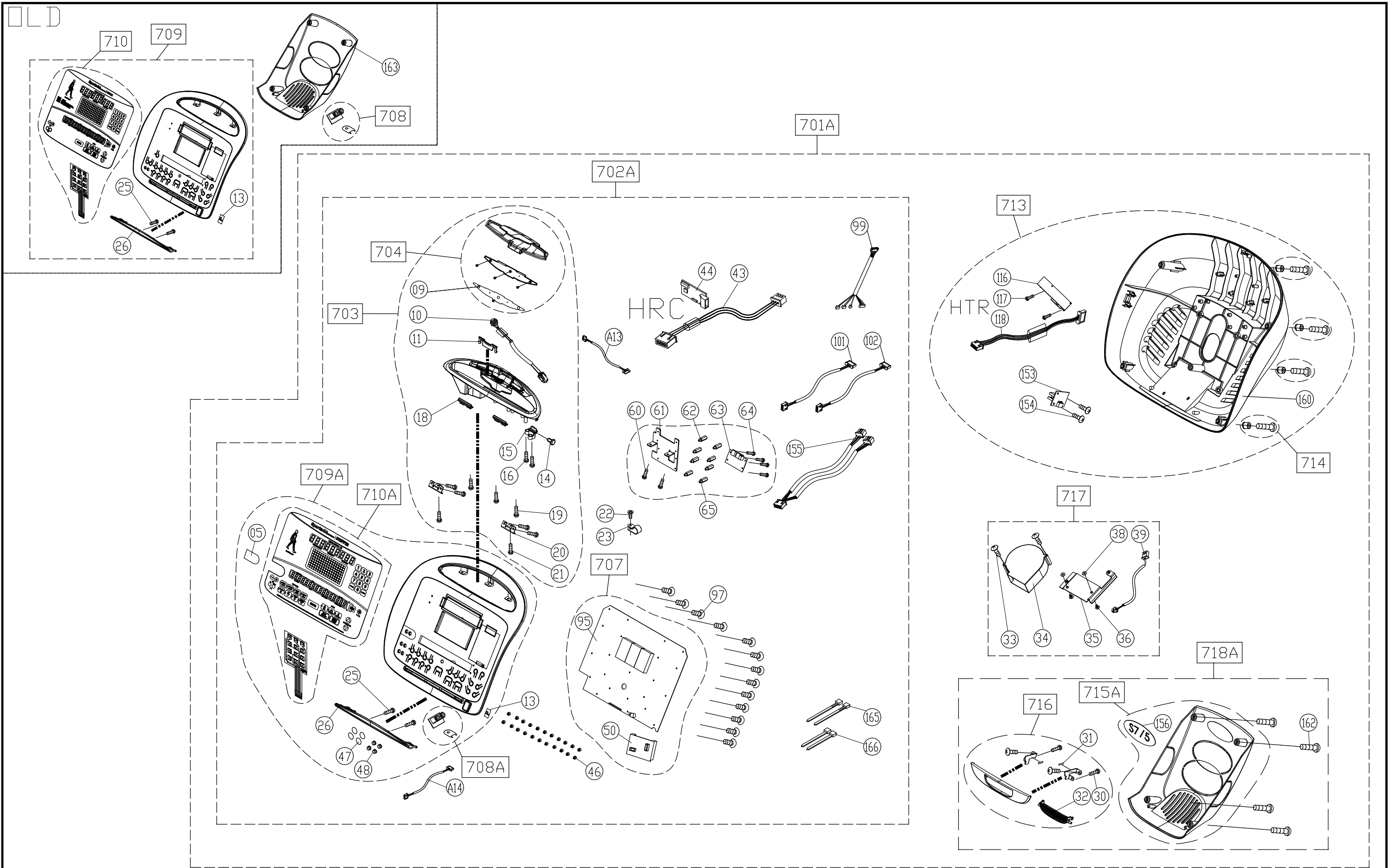
No.	Diagram	Tool Needed
1	SAF-F101B	
2	SAF-F101C	
3	SAF-F101D	OPTION
4	CAQ-F101F	OPTION
5	TBK-F101E	OPTION

2

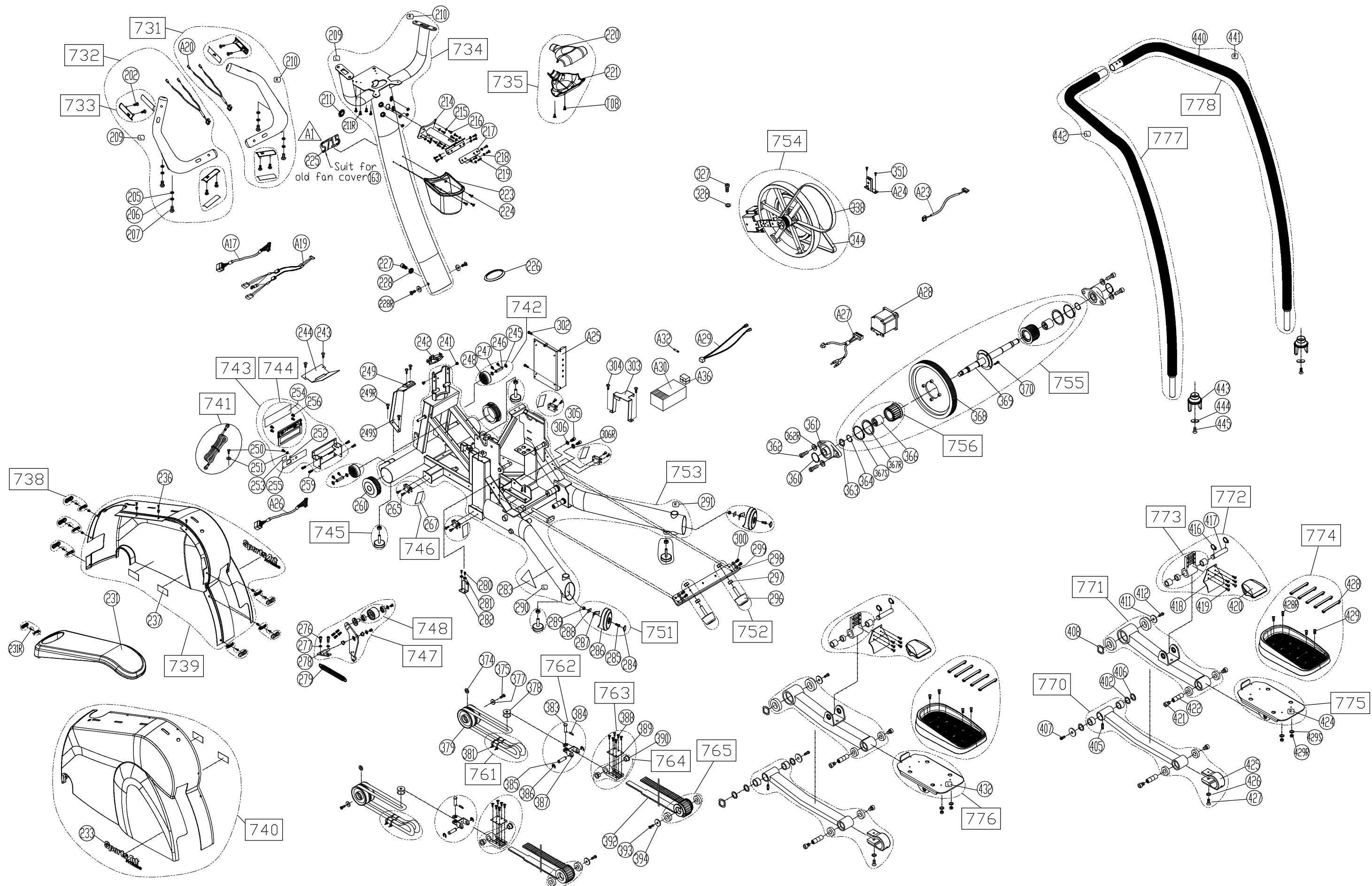


CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	SAF-F101A-A
							QTY	1		MODEL	S715
					VERIFIED BY		VERSION	A0			
							RATIO	1/12			

□ L D



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SPORTSART FITNESS	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	SAF-F101B-B
2015.11.04	增加TV WAR功能, 變更組件為701A 702A 709A 710A 718A, 新增715A		楊淵堯	RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	VERIFIED BY	QTY	1			S715-LED
						VERSION	B0		MODEL	
						RATIO	1/10			



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SALES BLOW UP DIAGRAM	DIAGRAM NO.	SAF-F101C-A
2015.11.04	A1 舊的機型碼標籤 (225) 貼在支桿上, 新的機型碼標籤 (156) 則改貼在新的風扇護蓋上		楊洲堯			S715

SportsArt
FITNESS

RESTRICTED USAGE ,
PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED

DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	SAF-F101C-A
	QTY	1			S715
VERIFIED BY	VERSION	A1	MODEL		
	RATIO	1/16			