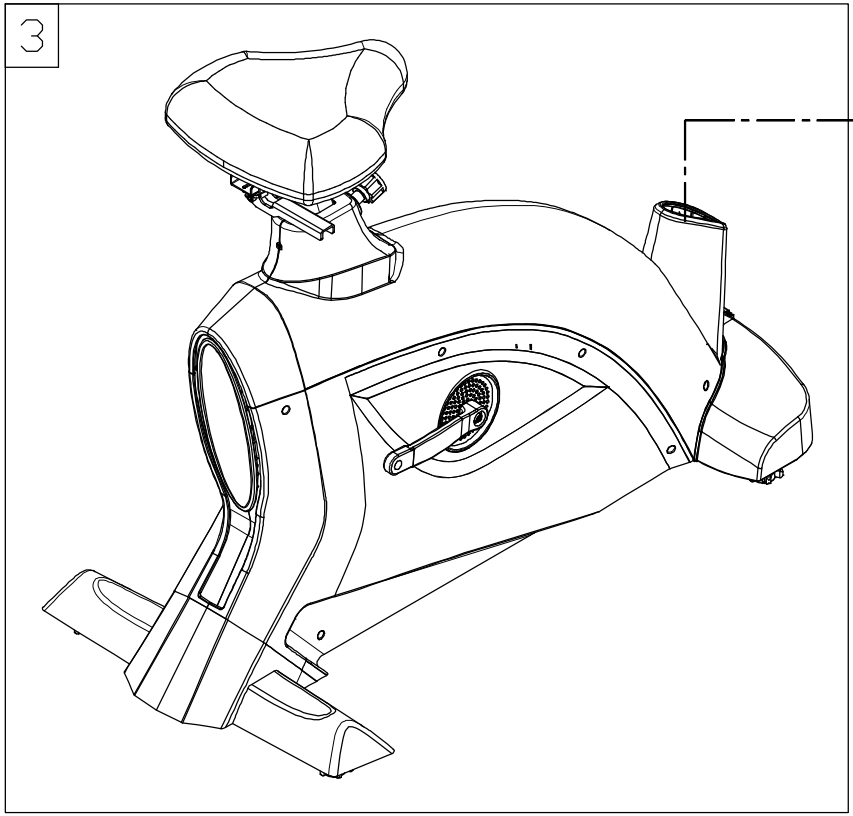
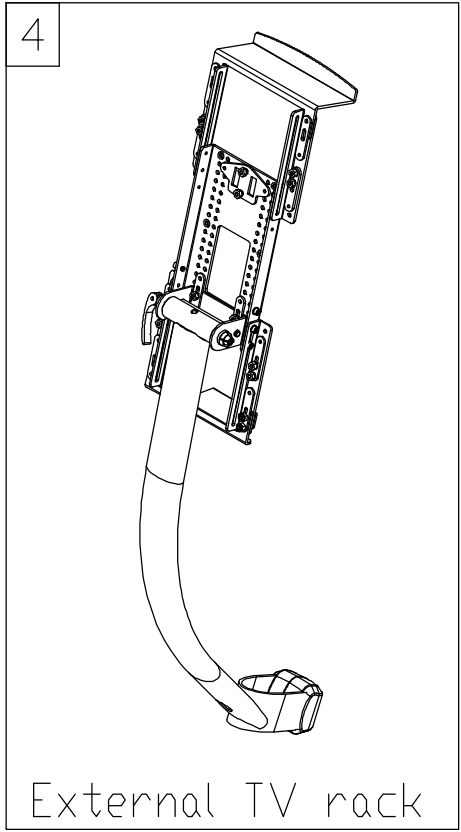
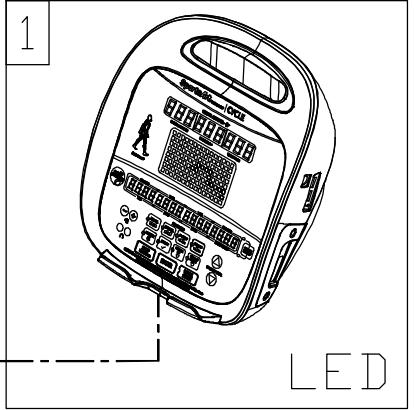
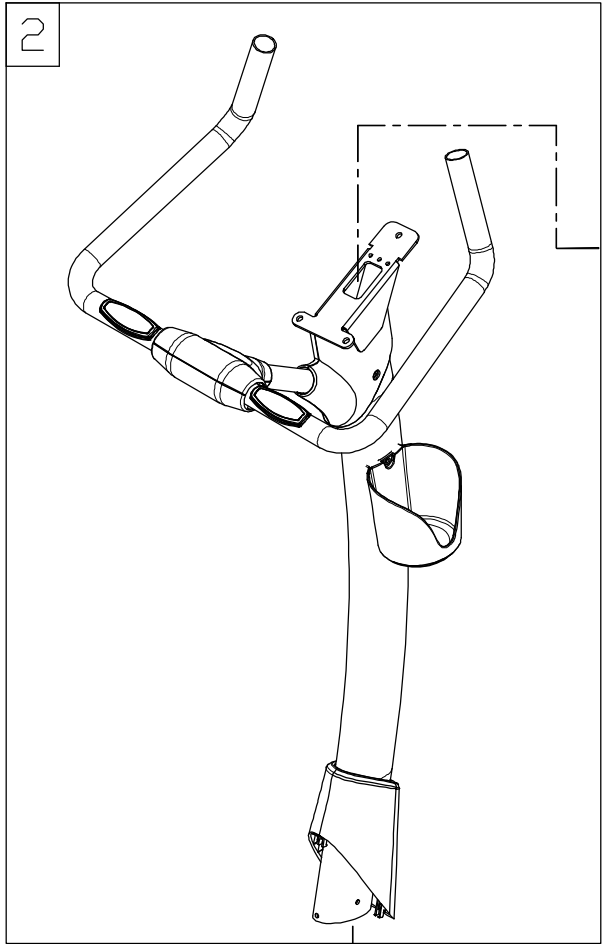
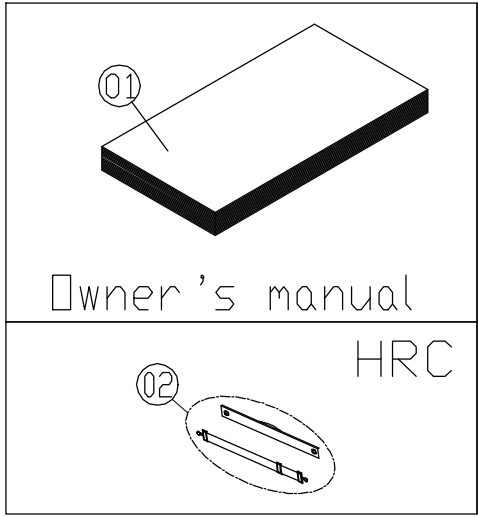


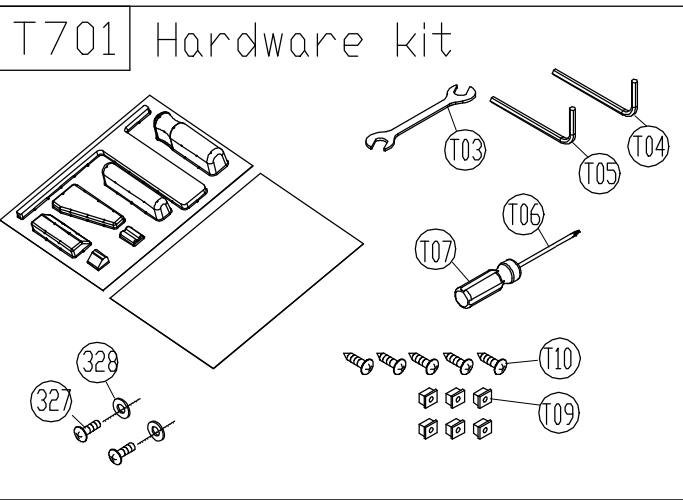
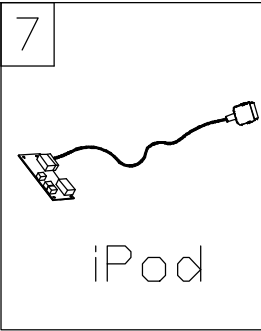
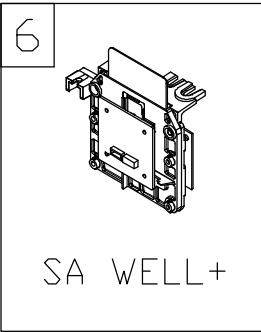
BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
001	OWNER'S MANUAL	1	058-761-050	196	SCREW - P (M3*P0.5*L16)	2	002-211-205
002	POLAR HEART RATE STRAP	1	3100-03A	197	STICKER - GROUND WIRE	1	000-063-004
004	DISPLAY OVERLAY	1	058-663-010	198	STICKER - LIVE WIRE	1	000-063-005
005	NO 900MHz OVERLAY	1	000-063-970	199	SCREW - P (M3*P0.5*L6)	2	C575U-064
005	900MHz OVERLAY	1	000-063-980	200	BRACKET	1	156-710-011
006	STICKER - BUTTONS	4	000-063-705	206	DRIVE BOARD BRACKET	1	058-710-590
007	SMALL CAP	4	054-730-250	207	SCREW - P (M5*P0.8*L8)	4	002-211-252
012	ENTERTAINMENT CAP	1	C545U-012	208	POWER CORD OVERLAY	1	058-563-100
014	PLASTIC RIVET	1	C521M-093A	209	POWER SWITCH BRACKET	1	158-510-580
015	IPOD HOLDER	1	C545U-015	210	DRIVE BOARD BRACKET	1	058-710-600
016	SCREW - M/P (M4*L10)	2	002-210-002	211	SCREW - H (M5*L6)	5	002-205-501
019	SCREW - M/P (M4*L10)	2	002-210-002	212	SCREW - B/H (M5*P0.8*L15)	7	002-205-516
020	SCREW BRACKET	2	C575U-020	212R	WASHER - F (D10*D5.2*T1.0)	6	003-301-021
021	SCREW - M/P (M4*L10)	6	002-210-002	213	SCREW - B/H (M6*P1.0*L15)	1	002-205-614
024	CHANNEL OVERLAY	1	054-730-032	214	WASHER - F (D11.5*D6.2*T1.5)	1	003-301-081
025	SCREW - M/P (M4*L10)	2	002-210-002	215	SCREW - B/H (M8*P1.25*L20)	2	002-205-820
026	MAGAZINE HOLDER	1	C545U-026	215R	WASHER - F (D17*D8.3*T2)	1	003-301-038
029	STICKER - QR CODE	1	C575U-013	216	WASHER - S (D18*D8.5*T2.0*19T)	1	003-304-063
030	SUPPORT PLASTIC	2	C545U-030	217	ALTERNATOR - BRACKET	1	058-710-710
031	SCREW - M/P (M4*L12)	7	002-210-003	218	ALTERNATOR - BRACKET	1	058-710-720
032	DISPLAY SUPPORT FRAME	1	E83-01	219	STICKER - FUSE 3A 110V	1	C545U-219
033	SCREW - B/H (M6*L20)	3	002-202-032	220	ALTERNATOR (NEW)	1	G575U-223A
034	WIRE CLIP - (1/4")	1	000-076-430	225	DRIVE BELT - (460J7)	1	C52U-47A
035	SCREW - P (M5*P0.8*L8)	1	002-211-252	226	DRIVE BELT - (460J5)	1	057-805-010
046	KEY CUSHION	18	032-630-280	227	NUT - H (3/8")	2	001-102-042
064	SCREW - P (M3*L8)	4	002-212-042	228	FLYWHEEL HARDWARE	2	051-810-080
097	SCREW - P (M3*L12)	2	002-212-045	228R	WASHER - F (D18*D9.5*T3.0)	2	103-301-071
098	SCREW - P (M3*L8)	18	002-212-042	229	FLYWHEEL	1	145-051-120
117	SCREW - P (M3*L8)	2	002-212-042	230	STICKER - MODEL NUMBER	2	058-763-020
154	SCREW - P (M4*L8)	2	002-212-070	231	NECK COVER - RIGHT	1	C545U-231
157	STICKER - NFC	1	000-063-125	232	SCREW - M/P (M4*L14)	4	002-210-015
158	STICKER - NFC	1	000-063-126	234	SCREW INSERT	4	000-076-820
160	DISPLAY BACK PLASTIC	1	C545U-160	235	SCREW HOLE CAP	1	C575U-314
165	ZIP TIE	5	C545U-165	236	SCREW - B/H (M6*P1.0*L12)	4	002-205-612
166	ZIP TIE	11	000-076-241	237	WASHER - F (D13*D6*t1.0)	4	003-301-034
167	STICKER	1	054-563-051	238	NECK COVER - LEFT	1	C545U-238
168	STICKER - MEMBER CARD	1	C545U-168	239	END CAP	2	803-06
171	BRACKET - RIGHT	1	C545U-171	240	HANDLEBAR GRIP	2	C521U-029
172	SCREW - M/P (M4*L12)	4	002-210-003	243	HTR CONTACT PLATE	2	C532U-031A
173	DISPLAY SIDE COVER - RIGHT	1	C545U-173	244	SCREW - M/P (M4*L14)	2	002-210-015
174	SCREW - P (M4*P0.7*L12)	4	002-211-225	245	HANDLEBAR COVER - UPPER	1	C545U-245
175	BRACKET - LEFT	1	C545U-175	246	HANDLEBAR COVER - LOWER	1	C545U-246
176	DISPLAY SIDE COVER - LEFT	1	C545U-176	247	SCREW - M/P (M4*L14)	2	002-210-015
178	CARD GUIDE COVER	1	C545U-178	248	PEDESTAL COVER - LOWER	1	C545U-248
179	STICKER - GROUND WIRE	1	000-063-002	249	SCREW - H (M8*P1.25*L20)	6	002-206-063
180	SCREW - P (M5*0.8*L12)	1	002-211-094	250	WASHER - S (D18*D8.5*T2.0*19T)	6	003-304-063
181	WASHER - SP (M5)	1	C521M-167	251	BOTTLE HOLDER	1	C545U-251
182	WASHER - S (BW5 3/16")	1	003-304-050	253	SCREW - M/P (M5*L15)	2	002-210-035
189	BRACKET OVERLAY	1	087-963-031	256	PEDALS & STRAPS - PAIR	1	C570R-62
190	SCREW - P (M4*P0.7*L6)	4	002-211-222	256-1	PEDAL STRAPS - PAIR	1	C570R-500
195	SCREW - P (M4*P0.7*L8)	2	002-211-077	257	CRANK NUT CAP	2	5002-17B

BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
258	SPINDLE NUT	2	NT01-01	361	IDLER PULLEY AXLE	1	C545U-361
259	CRANK ARM - LEFT	1	C51U-27	362	SCREW - B/H (M5*P0.8*L12)	4	002-230-515
260	CRANK ARM COVER	2	C545U-260	363	WASHER - F (D17*D8*T2.0)	1	020-110-020
261	SCREW - M/P (M4*L14)	5	002-210-015	364	SCREW - B/P (M6*P1.0*L12)	1	002-207-150
263	SEAT POST COVER - RIGHT	1	C545U-263	365	IDLER PULLEY BUSHING	1	C50R-68
264	SCREW - M/P (M4*L8)	1	002-210-014	368	IDLER PULLEY SPRING	1	C51U-12
265	SEAT POST COVER - LEFT	1	C545U-265	369	SCREW - P (M5*P0.8*L8)	1	002-211-252
266	SEAT BOTTOM FRAME	1	C520U-044A	701	DISPLAY ASSEMBLY - COMPLETE	1	158-791-010
271	SEAT PEDESTAL	1	154-050-021	702	DISPLAY ASSEMBLY - FRONT	1	158-791-020
281	SCREW - M/P (M4*L14)	3	002-210-015	703	ENTERTAINMENT CAP	1	C545U-703
282	CENTER COVER	1	055-330-015	707	DISPLAY CONTROL BOARD	1	158-791-070
283	SCREW CLIP - (M4-L16)	8	1250-111	708	HEADPHONE JACK - V2.0	1	158-691-080
285	SCREW - M/P (M4*L8)	2	002-210-014	709	DISPLAY FRONT & OVERLAY - OLD	1	158-791-090
286	TAPE - FOAM	2	000-065-142	713	DISPLAY ASSEMBLY - BACK	1	158-791-130
289	SCREW - M/P (M5*L16)	2	E872MA-289	714	SCREW & BUSHING	4	C575U-714
292	TRANSPORT WHEEL	2	C521M-123	721	DISPLAY BACK ASSEMBLY	1	E835-721
293	TRANSPORT WHEEL AXLE	2	099-213-010	741	HANDLEBAR ASSEMBLY	1	C545U-741
294	WASHER - F (D16*D10.2*T1.0)	4	003-301-141	742	HANDLEBAR COVER	1	C545U-742
295	E-CLIP - (8MM)	4	004-402-009	743	UPPER PEDESTAL COVER	1	C545U-743
296	SCREW INSERT	6	000-076-820	744	PEDESTAL	1	154-791-440
297	CONNECTOR BRACKET	2	C545U-297	751	SPACER SET	1	C52U-21
298	SCREW - M/P (M5*L12)	2	002-210-036	752	SEAT ADJUSTMENT LEVER	1	C520U-46
299	END CAP	1	C51R-05	753	SEAT POST	2	C545U-753
300	SCREW INSERT	4	000-076-820	754	SEAT POST ASSEMBLY	1	C545U-754
301	CONNECTOR BRACKET	2	C545U-301	755	SEAT POST COVER SET	1	C545U-755
302	SCREW - M/P (M5*L12)	4	002-210-036	756	SIDE COVER - LEFT	1	158-791-560
303	ADJUSTMENT KNOB	1	C520U-034	756-1	SIDE COVER - RAW - LEFT - NO CUT OUT	1	057-130-039
304	SCREW - P (M4*P0.7*L6)	1	002-211-222	756-2	SIDE COVER - RAW - LEFT - CUT OUT	1	057-130-036
307	SCREW - B/H (M8*P1.25*L20)	4	002-205-820	757	CENTER COVER	1	C545U-757
308	WASHER - SP (M8)	4	003-302-010	758	SEAT POST SLEEVE	1	C545U-758
309	WASHER - F (D22*D8.5*T3.0)	4	003-301-056	760	TRANSPORT WHEEL AXLE	2	C521M-425
326	REAR LEG COVER	1	C545U-326	762A	TRANSPORT WHEEL COVER - NEW	1	154-791-621
327	SCREW - M/P (M5*L12)	2	002-210-036	763	LEVELER FOOT	2	C570U-69
328	WASHER - S (BW5 3/16")	2	003-304-050	764	IDLER PULLEY	1	C521U-425
331	REAR FRAME	1	154-050-05L	765	FLYWHEEL	1	158-791-650
332	SCREW INSERT	6	000-076-820	767	DRIVE PULLEY & SPINDLE	1	158-791-670
336	SNAP RING - (STW-20)	2	004-401-006	768A	MAIN FRAME - OLD	1	154-791-680
337	WASHER - (D30*D20.2*T0.5)	1	103-301-151	769	REAR FRAME	1	154-791-690
338	WASHER - W (D30*D20)	1	003-303-009	770	LEVELER FOOT & NUT	2	C520U-27
339	BEARING - (6202ZZ)	2	8003-71	772	SIDE COVER - RIGHT	1	158-791-720
339R	SCREW - H (M5*L5)	1	002-204-064	772-1	SIDE COVER - RAW - RIGHT - NO CUT OUT	1	057-130-049
339S	SPINDLE BUSHING	1	053-211-250	772-2	SIDE COVER - RAW - RIGHT - CUT OUT	1	057-130-046
341	DRIVE PULLEY	1	052-515-010	773A	POWER SWITCH ASSEMBLY	1	158-791-730
342	SPINDLE	1	C520R-96	774	SIDE COVER ASSEMBLY	1	158-791-740
345	SCREW CLIP - (M4-L16)	1	1250-111	775	A/V OVERLAY ASSY	1	167-691-850
346	SCREW - M/P (M4*L14)	6	002-210-015	A01	WIRE - BLUETOOTH BUTTON	1	C575U-010
350	OVAL COVER	1	C545U-350	A02	USB BOARD	1	C575U-063
352	STICKER - SPORTSART	2	000-063-820	A03	PROGRAM CHIP - V1.2	1	065-220-051
354	CRANK ARM - RIGHT	1	C51U-49	A04	HTR RECEIVER BOARD	1	C575U-044
356	SCREW - M/H (M8*P1.25*L20)	1	002-220-824	A05	WIRE - HTR BOARD TO DISPLAY	1	C575U-043
357	WASHER - (D25*D8.2*T5.0)	1	103-301-170	A07	WIRE - BOOTLOADER	1	C575U-101

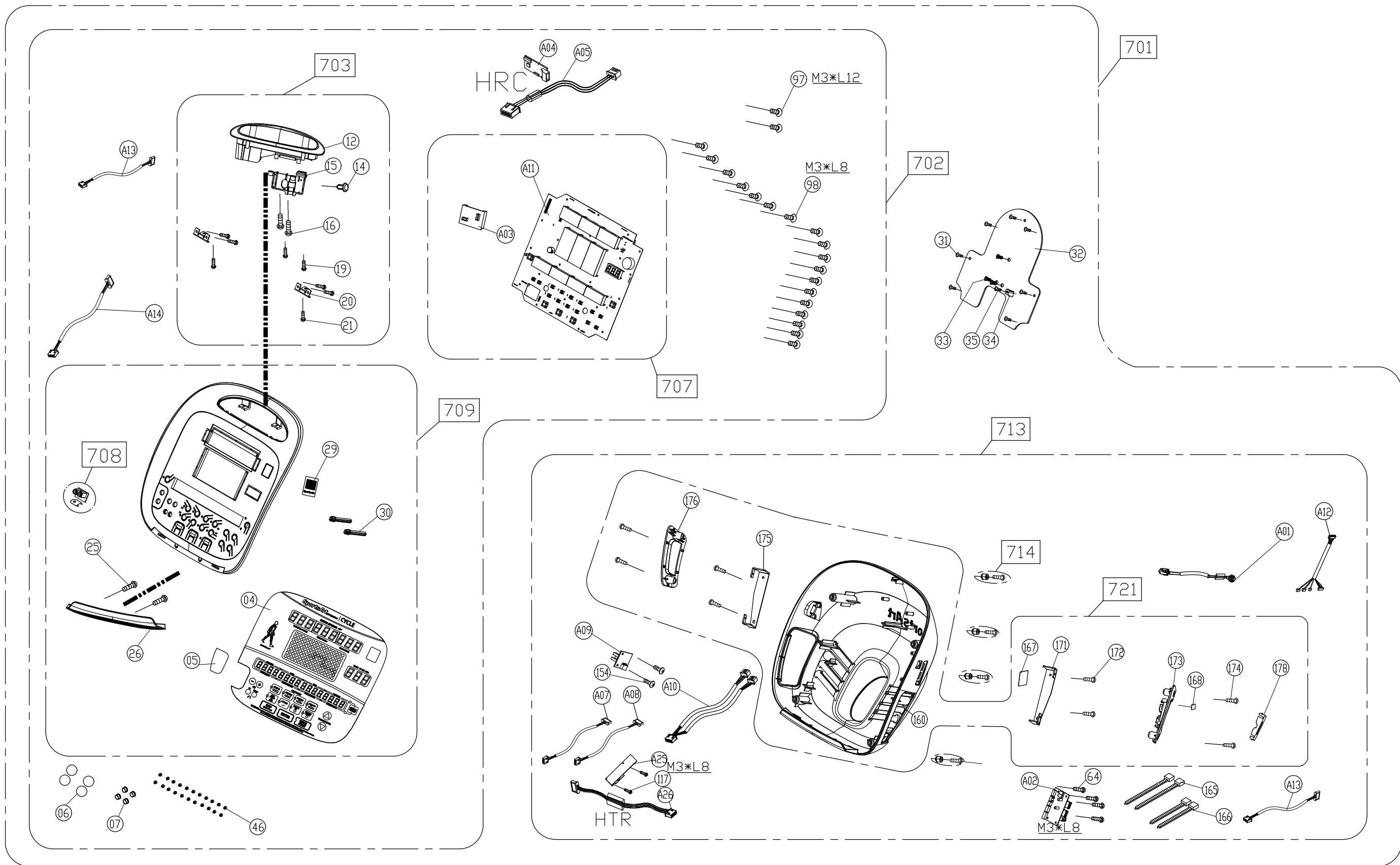
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A08	WIRE - USB CHARGER	1	C575U-102				
A09	CSAFE BOARD	1	C575U-153				
A10	WIRE - CSAF& USB	1	C575U-155				
A11	DISPLAY CONTROL BOARD	1	158-420-010				
A12	WIRE - DISPLAY TO PEDESTAL	1	C545U-A12				
A13	WIRE - LED LIGHT	1	S715-017				
A14	WIRE - DISPLAY TO HEADPHONE	1	058-627-040				
A25	HTR BOARD	1	061-620-093				
A26	WIRE - HTR TO DISPLAY	1	C575U-118				
A31	WIRE - GENERATOR LINE	1	G575U-247				
A35	POWER CORD INPUT	1	158-627-060				
A36	FUSE - 5A 110V	2	G575U-208				
A38	FUSE HOLDER - NEW STYLE	1	T645-425				
A38	FUSE HOLDER - OLD STYLE	1	FSHR-02				
A39	POWER CORD	1	G575U-178				
A40	WIRE - DRIVE TO PEDESTAL	1	056-727-291				
A41	WIRE - POWER TO DRIVE	1	058-727-200				
A43	DRIVE BOARD - GREEN (NEW STYLE)	1	156-720-312				
A62	WIRE - HTR CONTACT PLATE	2	C531U-66				
A63	WIRE - HTR BOARD TO DISPLAY	1	C531U-67				
T701	HARDWARE KIT	1	C545U-T701				



No.	Diagram	Tool Needed
1	CAS-F103B	
2	CAS-F101C	
3	CAS-F103C	
4	CAS-F101E	OPTION
5	CAM-F101D	OPTION
6	CAQ-F101F	OPTION
7	CAT-F101F	OPTION

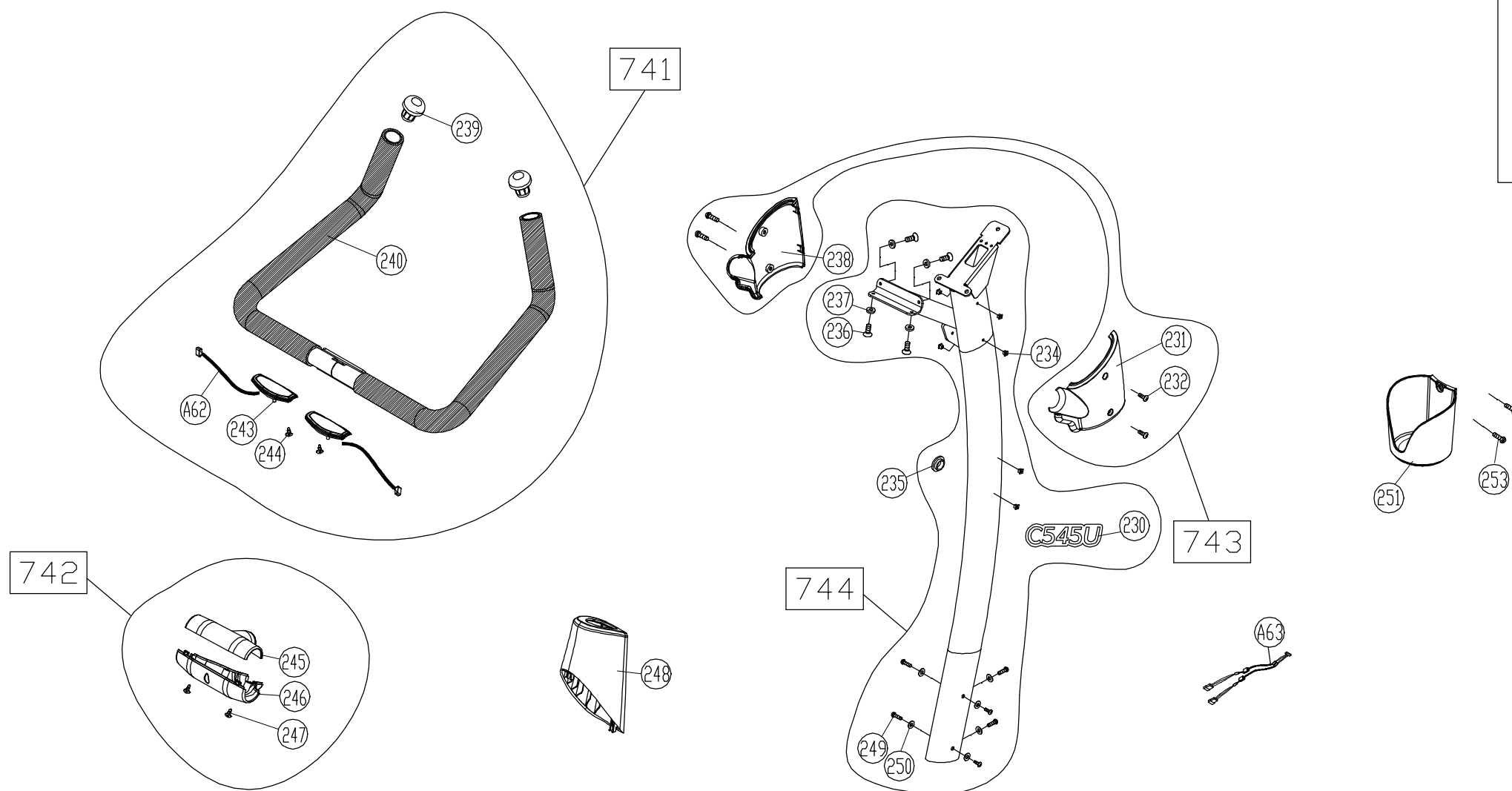
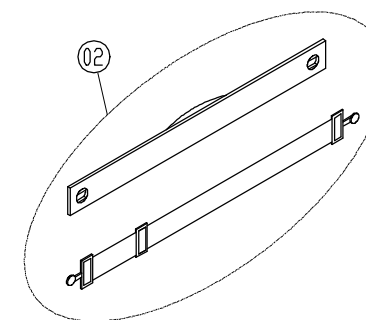


CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAS-F103A-A
						QTY	1			G545U
					VERIFIED BY	VERSION	A0	XX	MODEL	
						RATIO	1:10			



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAS-F103B-A
							QTY	1			
							VERSION	A0			
							RATIO	1:8			
					VERIFIED BY				XX	MODEL	G545U

HRC



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAS-F101C-A	
							QTY	1				C545U
					VERIFIED BY		VERSION	A0			MODEL	
							RATIO	1:8				

