SportsArt G545R

RECUMBENT CYCLE - LED - ECO P SELF-GENERATING

12/20/16

BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
001	OWNER'S MANUAL	1	058-661-050	193	POWER CORD OVERLAY	1	058-463-110
002	POLAR HEART RATE STRAP	1	3100-03A	194	SCREW - P (M5*P0.8*L12)	3	002-211-255
004	DISPLAY OVERLAY	1	058-663-010	195	SCREW - P (M3*P0.5*L6)	2	C575U-064
005	NO 900MHz OVERLAY	1	000-063-970	196	BRACKET	1	156-710-011
005	900MHz OVERLAY	1	000-063-980	197	SCREW - P (M5*P0.8*L12)	3	002-211-255
006	STICKER - ROUND	4	000-063-705	198	POWER CORD BRACKET	1	158-410-521
007	SMALL CAP	4	054-730-250	199	STICKER - FUSE	1	000-063-653
012	ENTERTAINMENT CAP	1	C545U-012	200	SCREW - P (M4*P0.7*L8)	2	002-211-077
014	PLASTIC RIVET	1	C521M-093A	201	ALTERNATOR	1	158-670-010
015	IPOD HOLDER	1	C545U-015	202	SCREW - B/H (M6*P1.0*L15)	5	002-205-614
016	SCREW - M/P (M4*L10)	2	002-210-002	203	ALTERNATOR BRACKET	1	058-610-600
019	SCREW - M/P (M4*L10)	2	002-210-002	204	WASHER - F (D13*D6*t2.0)	4	003-301-045
020	SCREW BRACKET	2	C575U-020	205	SCREW - B/H (M8*P1.25*L15)	2	002-205-812
021	SCREW - M/P (M4*L10)	6	002-210-002	206	WASHER - F (D17*D8.3*T2)	1	003-301-038
025	SCREW - M/P (M4*L10)	2	002-210-002	206R	WASHER - S (D18*D8.5*T2.0*19T)	1	003-304-063
026	MAGAZINE HOLDER	1	C545U-026	207	BRACKET	1	058-610-620
029	STICKER - QR CODE	1	C575U-013	208	SCREW - P (M5*0.8*L15)	4	002-211-096
030	SUPPORT PLASTIC	2	C545U-030	209	DRIVE BELT - (360J5 - 914MM)	1	058-605-010
031	SCREW - M/P (M4*L12)	7	002-210-003	224	SCREW - P (M4*P0.7*L12)	2	002-211-225
032	DISPLAY SUPPORT FRAME	1	E83-01	227	FLYWHEEL	1	145-051-130
033	SCREW - B/H (M6*L20)	3	002-202-032	228	FLYWHEEL HARDWARE	2	051-810-080
034	WIRE CLIP - (1/4")	2	000-076-430	229	WASHER - F (D18*D9.5*T3.0)	2	103-301-071
035	SCREW - P (M5*P0.8*L8)	1	002-211-252	230	NUT - H (3/8")	2	001-102-042
046	KEY CUSHION	18	032-630-280	238	PEDESTAL COLLAR	1	C545R-238
064	SCREW - P (M3*L8)	4	002-212-042	239	MIDDLE COVER - UPPER	1	C545R-239
097	SCREW - P (M3*L12)	2	002-212-045	241	STICKER - SPORTSART	2	000-063-820
098	SCREW - P (M3*L8)	18	002-212-042	246	CRANK ARM - LEFT	1	C51U-27
154	SCREW - P (M4*L8)	2	002-212-070	247	CRANK ARM COVER	2	C545U-260
157	STICKER - NFC	1	000-063-125	250	SCREW - P (M5*P0.8*L12)	2	002-211-255
158	STICKER - NFC	1	000-063-126	252	SCREW - M/P (M4*L16 D8.5)	8	002-210-004
160	DISPLAY BACK PLASTIC	1	C545U-160	261	STATIONARY GRIP - COVER	1	C521R-047
165	ZIP TIE	14	000-076-241	262	STICKER - MODEL NUMBER	2	058-663-020
166	ZIP TIE	5	C545U-165	263	SCREW - P (M4*P0.7*L12)	1	002-211-079
167	STICKER	1	054-563-051	265	SCREW HOLE CAP	1	C575U-314
168	STICKER - MEMBER CARD	1	C545U-168	266	SCREW - M/H (M8*P1.25*L15)	3	C572R-132
171	BRACKET - RIGHT	1	C545U-171	267	GASKET - (D13*0.25-0.35)	3	053-530-320
172	SCREW - M/P (M4*L12)	4	002-210-003	268	WASHER - S (D18*D8.5*T2.0*19T)	3	003-304-063
173	DISPLAY SIDE COVER - RIGHT	1	C545U-173	269	OVAL COVER	1	C545U-350
174	SCREW - P (M4*P0.7*L12)	4	002-211-225	272	WASHER - F (D16*D10.2*T1.0)	4	003-301-141
175	BRACKET - LEFT	1	C545U-175	273	E-CLIP - (8MM)	4	004-402-009
176	DISPLAY SIDE COVER - LEFT	1	C545U-176	274	TRANSPORT WHEEL AXLE	2	099-213-010
177	PEDESTAL RING	1	E835-177	275	TRANSPORT WHEEL	2	805P-57
178	CARD GUIDE COVER	1	C545U-178	279	SNAP RING - (STW-20)	2	004-401-006
179	SCREW - M/P (M4*L12)	2	002-210-003	280	WASHER - (D30*D20.2*T0.5)	1	103-301-151
185	SCREW - P (M5*P0.8*L12)	1	002-211-255	281	WASHER - W (D30*D20)	1	003-303-009
186	WASHER - F (D20*D6.3*T1.5)	1	003-301-007	282	BEARING - (6202ZZ)	2	8003-71
187	SCREW - P (M3*P0.5*L16)	2	002-211-205	282R	SCREW - H (M5*L5)	1	002-204-064
188	SCREW - P (M5*0.8*L12)	1	002-211-094	282S	SPINDLE BUSHING	1	053-211-250
189	WASHER - SP (M5)	1	C521M-167	284	DRIVE PULLEY	1	052-515-010
190	WASHER - S (BW5 3/16")	1	003-304-050	285	SPINDLE	1	C520R-96
191	STICKER - LIVE WIRE	1	000-063-005	286	SCREW - B/H (M6*P1.0*L20)	4	002-205-620

BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
287	WASHER - SP (M6*T1.5)	4	003-302-002	382	WASHER - SP (M5*P0.8*L12)	4	003-302-004
288	DRIVE BELT - (460J7)	1	C52U-47A	383	SCREW - B/H (M5*P0.8*L10)	4	002-205-510
292	PEDALS & STRAPS - PAIR	1	C570R-62	384	ADJUSTMENT HANDLE	2	DF-101-144
292-1	PEDAL STRAPS - PAIR	1	C570R-500	385	STICKER - LEFT	1	000-063-046
296	CRANK ARM - RIGHT	1	C51U-49	386	STICKER - RIGHT	1	000-063-047
297	SPINDLE NUT	2	NT01-01	391	WASHER - F (D17*D8*T1.5)	4	003-301-024
298	CRANK ARM NUT CAP	2	5002-17B	392	WASHER - SP (M8*T2.0)	4	003-302-006
300	SCREW CLIP - (M4-L16)	4	1250-111	393	SCREW - B/H (M8*P1.25*L25)	4	002-205-822
301	SCREW - M/P (M4*L16 D8.5)	4	002-210-004	394	SEAT CARRIAGE END CAP	1	C51R-21
303	WASHER - S (BW5 3/16")	2	003-304-050	395	TRANSPORT HANDLE CAP	2	C51R-19
304	SCREW - M/P (M5*L12)	2	002-210-036	396	BUSHING	4	000-004-481
312	IDLER PULLEY SPRING	1	C51U-12	397	GASKET - (D20*D12.2*T0.5)	4	153-010-640
315	IDLER PULLEY BRACKET	1	153-910-041	398	WASHER - W (D17*D12)	4	003-303-001
316	IDLER PULLEY WHEEL	1	C575U-410	399	SEAT AXLE BOLT	4	C50R-10
317	BEARING - (6001)	2	000-004-121	400	SCREW - B/H (M6*P1.0*L35)	4	002-230-632
318	IDLER PULLEY AXLE	1	C545U-361	405	SPRING	1	A933-72
319	SCREW - B/H (M5*P0.8*L12)	4	002-230-515	406	GAS SHOCK PLATE A	1	152-410-200
320	WASHER - F (D17*D8*T2.0)	1	020-110-020	407	GAS SHOCK PLATE B	1	152-410-130
321	SCREW - B/P (M6*P1.0*L12)	1	002-207-150	408	SPACER	1	053-930-180
322	IDLER PULLEY BUSHING	1	C50R-68	409	GAS SPRING	1	053-906-014
323	WASHER - (D25*D8.2*T5.0)	1	103-301-170	410	WASHER - F (D25*D10.5*T2.0)	2	003-301-064
324	SCREW - M/H (M8*P1.25*L20)	1	002-220-824	411	GAS SHOCK PLATE C	1	153-910-150
333	WIRE CLIP - (1/4")	2	000-076-430	412	SCREW - M/P (M4*L8)	2	002-210-001
334	SCREW INSERT	28	000-076-820	413	SEAT SHOCK COVER	1	C50R-28
336	SCREW - M/P (M4*L16 D8.5)	2	002-210-004	414	SCREW - P (M4*P0.7*L12)	4	002-211-225
337	SCREW - P (M5*P0.8*L15)	2	002-211-256	415	WASHER - F (D11*D4*T1.0)	4	003-301-030
340	SCREW - B/H (M6*P1.0*L10)	2	002-205-610	416	PVC COVER	2	C50R-69
341	NUT - H (M6)	2	001-102-111	417	NUT - H (M4*P0.7*3)	4	001-102-092
344	SCREW - M/P (M4*L16 D8.5)	8	002-210-004	418	AXLE PIN	1	C520R-34
345	WIRE CLIP - (5/16")	5	000-076-440	419	BUSHING	1	053-913-090
346	BUSHING	4	000-004-481	420	SCREW - M/P (M5*0.8*L12)	1	002-209-132
347	GASKET - (D20*D12.2*T0.5)	4	153-010-640	423	SCREW INSERT	8	000-076-820
348	WASHER - W (D17*D12)	4	003-303-001	426	SCREW - M/P (M4*L16 D8.5)	8	002-210-004
349	SEAT AXLE BOLT	4	C50R-10	427	LEG COVER - LEFT (GREY)	2	C545R-427
350	SCREW - B/H (M6*P1.0*L35)	4	002-230-632	428	LEG COVER - RIGHT (GREY)	2	C545R-428
353	SCREW - M/P (M4*L16 D8.5)	10	002-210-004	431	SCREW - M/P (M5*0.8*L12)	4	002-209-132
355	SCREW - M/P (M5*L12)	2	002-210-036	433	CABLE - GAS SPRING	1	054-113-081
356	WASHER - S (BW5 3/16")	2	003-304-050	434	CABLE - GAS SPRING	1	C521M-254
362	STICKER - WARNING	1	054-163-030	439	GAS SPRING	1	C521M-192
363	HTR COVER - TOP	1	054-230-050	441	O-RING	1	052-431-020
364	ZIP TIE	2	000-076-240	442	SEAT SHOCK COVER - LEFT	1	052-530-045
365	HTR COVER - BOTTOM	1	054-230-060	443	WASHER - F (D25*D10.5*T2.0)	2	003-301-064
366	SCREW - M/P (M5*0.8*L12)	2	002-209-132	444	SPACER	1	053-930-180
367	WIRE CLIP	1	000-076-330	445	SEAT SHOCK COVER - RIGHT	1	052-530-055
368	SCREW - P (M3*L8)	2	002-212-042	446	SEAT BOTTOM	1	C50R-14
369	WIRE TUBE/SHEATH	1	000-076-750	448	CLIP NUT - METAL - (M5*0.8)	2	TR21-109
370	SCREW - P (M3*L6)	2	002-212-040	448R	SCREW - P (M5*P0.8*L15)	2	002-211-256
376	GAS SHOCK PLATE A	1	054-151-010	449	STICKER - COVER	1	157-710-310
377	GAS SHOCK PLATE B	1	154-110-050	449R	TAPE - DOUBLE SIDED	1	000-065-551
378	GAS SHOCK PLATE C	1	154-110-100	451	STICKER - LEFT	1	000-063-046
379	SCREW - P (M5*P0.8*L8)	2	002-211-252	452	STICKER - RIGHT	1	000-063-047

BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
453	SPACER	2	054-513-170	775	SHOCK COVER (GREY)	1	C545R-775
454	SCREW - M/H (M8*P1.25*L45)	2	002-220-841	776	GAS SPRING BRACKET PIN	1	C52R-30
457	SCREW - B/H (M8*P1.25*L25)	4	002-205-822	777	HANDLEBAR ASSEMBLY	1	C545R-777
458	WASHER - SP (M8*T2.0)	4	003-302-006	778	REMOTE CONTROL	1	C545R-778
459	WASHER - F (D17*D8*T1.5)	4	003-301-024	779	SEAT BACK ASSEMBLY	1	C545R-779
460	HANDLEBAR CAP	1	C521R-170	780	SEAT BACK COVER	1	154-591-800
464	HANDLEBAR GRIP - RIGHT	1	C545R-464	781	SEAT CARRIAGE ASSEMBLY	1	C545R-781
465	SEAT BACK SHOCK COVER	1	C545R-465	782	SEAT BOTTOM SHOCK ASSEMBLY	1	154-191-140
466	SCREW - M/P (M4*L16 D8.5)	2	002-210-004	783	SEAT BOTTOM CABLE	1	C50R-27
468	HANDLEBAR GRIP - LEFT	1	C545R-468	784	SEAT BOTTOM SHOCK	1	C50R-31
469	CONNECTOR RING	1	054-230-070	785	SEAT CARRIAGE PIN	1	C521R-444
470	SCREW - M/P (M4*L16 D8.5)	2	002-210-004	786	SUPPORT FRAME - FRONT (GREY)	1	C545R-786
471	HTR CONTACT PLATE	2	C531R-86	787	SUPPORT FRAME - REAR (GREY)	1	C545R-787
474	REMOTE OVERLAY	1	054-563-040	788	BOTTLE HOLDER (GREY)	1	C545R-788
475	REMOTE BODY - TOP	1	054-230-025	789	HTR BOARD ASSEMBLY	1	C545R-789
477	REMOTE BODY - BOTTOM	1	054-230-035	790	SUPPORT FRAME COVER	2	154-591-900
478	SCREW - P (M3*L8)	2	002-212-042	A01	WIRE - BLUETOOTH BUTTON	1	C575U-010
479	SCREW - M/P (M4*L12)	2	002-210-003	A02	USB BOARD	1	C575U-063
701	DISPLAY ASSEMBLY - COMPLETE	1	158-691-010	A03	PROGRAM CHIP - V1.2	1	065-220-051
702	DISPLAY ASSEMBLY - FRONT	1	158-791-020	A04	HTR RECEIVER BOARD	1	C575U-044
703	ENTERTAINMENT CAP	1	C545U-703	A05	WIRE - HTR BOARD TO DISPLAY	1	C575U-043
707	DISPLAY CONTROL BOARD	1	158-791-070	A07	WIRE - BOOTLOADER	1	C575U-101
708	HEADPHONE JACK - V2.0	1	158-691-080	A08	WIRE - USB CHARGER	1	C575U-102
709	DISPLAY FRONT & OVERLAY - OLD	1	158-791-090	A09	CSAFE BOARD	1	C575U-153
713	DISPLAY BACK PLASTIC	1	158-691-130	A10	WIRE - CSAFE & USB	1	C575U-155
714	SCREW & BUSHING	4	C575U-714	A11	DISPLAY CONTROL BOARD	1	158-420-010
721	DISPLAY BACK ASSEMBLY	1	E835-721	A12	WIRE - DISPLAY TO PEDESTAL	1	C545R-A12
742	SIDE COVER & FOOT - LEFT	1	158-691-420	A13	WIRE - LED LIGHT	1	S715-017
743	FOOT COVER - LEFT (GREY)	1	C545R-743	A14	WIRE - DISPLAY TO HEADPHONE	1	058-627-040
744	SIDE COVER - LEFT	1	158-691-440	A31	WIRE - GENERATOR LINE	1	G575U-247
744-1	SIDE COVER - RAW - LEFT	1	057-030-025	A34	WIRE - HTR TO PEDESTAL	1	057-627-060
745	SIDE COVER & FOOT - RIGHT	1	158-691-450	A35	POWER CORD INPUT	1	158-627-060
746	SIDE COVER - RIGHT	1	158-691-460	A36	FUSE - 5A 110V	2	G575U-208
746-1	SIDE COVER - RAW - RIGHT	1	057-030-035	A38	FUSE HOLDER - NEW STYLE	1	T645-425
747	FOOT COVER - RIGHT (GREY)	1	C545R-747	A38	FUSE HOLDER - OLD STYLE	1	FSHR-02
749	REAR LEG COVER (GREY)	1	C545R-749	A39	POWER CORD	1	G575U-178
750	LEVELER FOOT & NUT	2	C520U-27	A40	WIRE - DRIVE TO PEDESTAL	1	058-627-010
751	BASE FRAME COVER (GREY)	1	C545R-751	A41	WIRE - POWER TO DRIVE	1	058-627-020
752	MAIN FRAME	1	C545R-752	A43	DRIVE BOARD - GREEN (NEW STYLE)	1	156-720-312
753	LEVELER FOOT	2	C570U-69	A44	WIRE - HTR TO PEDESTAL	1	058-627-030
754	TRANSPORT WHEEL AXLE	2	A93-218	A81	HTR BOARD	1	061-620-093
755	PEDESTAL	1	C545R-755	A82	WIRE - HTR CONECTOR	2	C531R-87
756	IDLER PULLEY	1	C521R-422	A83	WIRE - HTR BOARD TO CONNECTOR	1	C531R-88
757	IDLER PULLEY BRACKET	1	154-591-570	A84	REMOTE BOARD	1	054-520-020
758	DRIVE PULLEY & SPINDLE	1	158-791-670	A85	WIRE - REMOTE TO HANDLEBAR	1	058-627-050
760	FLYWHEEL	1	158-691-600	A86	WIRE - REMOTE B	1	C545R-A86
761	POWER SWITCH ASSEMBLY	1	158-691-610	T701	HARDWARE KIT	1	C545R-T701
771	SEAT BACK SHOCK ASSEMBLY	1	154-591-710	Z01	IPOD KIT	1	SALES
772	SEAT BACK CABLE	1	C520R-20	Z02	EXTERNAL TV RACK	1	SALES
773	SEAT BACK SHOCK	1	C545R-773	Z03	ADJUSTABLE CRANK	1	SALES
774	GAS SPRING SET PIN	2	C52R-31	Z04	SA WELL+	1	SALES

No.	Diagram	Tool Needed
1	CAT-F104B	
2	CAT-F104C	
3	CAT-F101D	
4	CAT-F101E	OPTION
5	CAM-F101D	OPTION
6	CAQ-F101F	OPTION
7	TBK-F101E	OPTION

1 LED

2

3

4

External TV rack

5

Adjustable crank assy.

6

SA WELL+

7

iPod

Hardware kit

CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME

SportsArt FITNESS

RESTRICTED USAGE ,
PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED

DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAT-F104A-A
		QTY	1	XX	MODEL	G545R
VERIFIED BY		VERSION	A0			
		RATIO	1:10			

CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME								
				SportsArt FITNESS	DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAT-F104B-A
							QTY	1			G545R
				RESTRICTED USAGE ,	VERIFIED BY		VERSION	A0	XX	MODEL	
				PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED			RATIO	1:8			

CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME								
				SportsArt FITNESS	DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAT-F104C-A
							QTY	1			G545R
				RESTRICTED USAGE ,	VERIFIED BY		VERSION	A0	XX	MODEL	
				PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED			RATIO	1:12			

CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME
2015.12.02	B1 385 386 左/ 右標籤位置對調		楊淵堯
2015.01.12	A2 新增449R		楊淵堯
2015.04.23	B0 新增15″料件; 新增 780 448 448R ,遮住椅背螺絲部份	03-20150411M	楊淵堯

SportsArt FITNESS

RESTRICTED USAGE ,
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DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO. CAT-F101D-B
		QTY	1	XX	MODEL C545R/G545R
VERIFIED BY		VERSION	B1		
		RATIO	1:10		