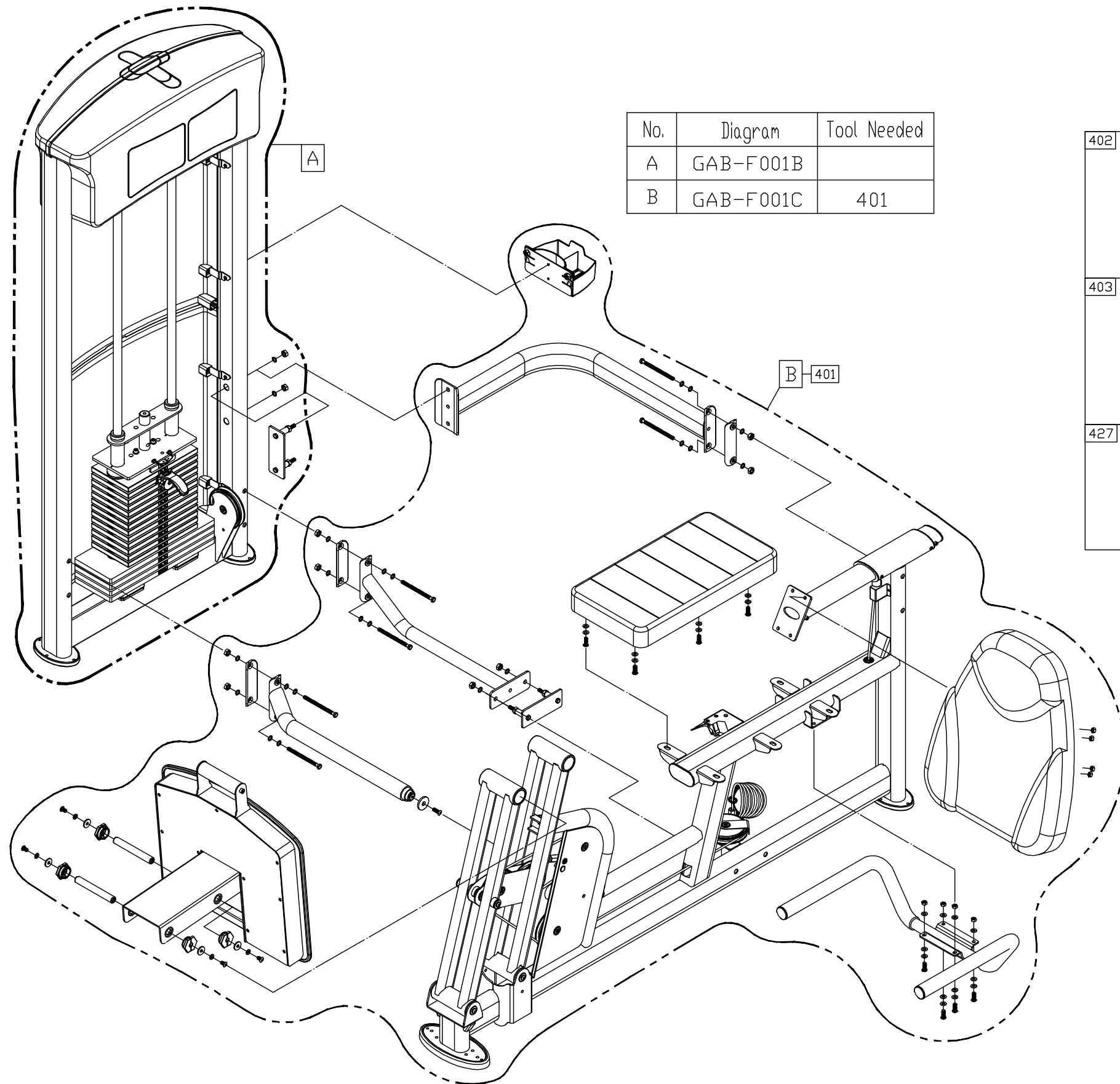


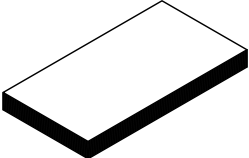
BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
001	TOP COVER - REAR	1	S972-002	065	WEIGHT STACK CUSHION	2	A911-48
003	SCREW - M/P (M5*L12)	16	002-210-036	066	SET FORK	1	A912-26
004	SCREW INSERT	16	000-076-820	067	SCREW - B/H (M6*L30)	2	002-205-630
005	COVER BACKET	4	DF-101-005	067A	WASHER - SP (M6*T1.5)	2	003-302-002
006	TOP COVER - FRONT	1	DF-101-006	067B	WASHER - F (D20*D6.3*T1.5)	2	003-301-007
008	STICKER - WARNING	1	DF-101-008	068	CABLE BRACKET	1	A911-055
009	REAR COVER - UPPER	2	DF-101-009	069	SCREW - B/H (M5*P0.8*L10)	2	002-205-510
012	SCREW - M/P (M5*L12)	8	002-210-036	070	PLATE STICKER - 5KG (YELLOW)	1	DF-101-070
013	BRACKET	4	DF-101-013	070.1	PLATE STICKER - 5KG (GREEN)	1	S912-047
013A	BRACKET	4	DF-101-013A	070A	PLATE STICKER - 10-60KG (YELLOW)	1	DF-101-070A
018	STICKER - USAGE	1	DF-101-018	070A.1	PLATE STICKER - 10-60KG (GREEN)	1	S911-048
019	STICKER - USAGE	1	DF-101-019	070B	PLATE STICKER - 65-100KG (YELLOW)	1	DF-101-070B
020	MAIN FRAME - SILVER	1	197-050-14C	070B.1	PLATE STICKER - 65-100KG (GREEN)	1	096-063-053
020.1	MAIN FRAME - GREY	1	197-050-14K	076	SCREW - P (M4*P0.7*L25)	2	002-211-080
020D	STICKER - WARNING	1	DF-101-020D	077	SCREW - M/H (M6*P1.0*L12)	4	002-203-027
021	SCREW - M/P (M5*L12)	2	002-210-036	078	WASHER - SP (M6)	4	003-302-011
022	BRACKET	1	DF-101-022	079	WASHER - F (D20*D6.3*T1.5)	4	003-301-043
023	PULLEY	2	A971-08	080	PULLEY COVER - SILVER	2	DF-101-080
024	AXLE	2	DF-100-032	080.1	PULLEY COVER - GREY	2	197-050-09K
024A	PULLEY BRACKET - SILVER	2	DF-100-033	081	PULLEY	2	A971-08
025	WASHER - F (D20*D6.3*T1.5)	4	003-301-043	082	AXLE	2	DF-100-032
025A	WASHER - SP (M6)	4	003-302-011	084	SNAP RING - (STW-20)	2	004-401-006
026	SCREW - M/H (M6*P1.0*L12)	4	002-203-027	084A	WASHER - (D31*D20.2*T2.0)	2	103-301-159
027	SCREW - M/P (M5*L12)	2	002-210-036	085	BUSHING	2	000-004-945
028	BRACKET	1	DF-101-028	086	AXLE	1	DF-101-086
030	SCREW - B/H (M6*P1.0*L20)	8	002-205-621	087	SCREW - B/H (M8*P1.25*L20)	8	002-205-820
030A	COVER WASHER - (D21.5*10.5)	8	DF-101-030A	088	WASHER - SP (M8)	8	003-302-010
030B	WASHER - F (D20*D6.3*T1.5)	8	003-301-043	089	WASHER - F (D26*D8.3*T3)	8	003-301-027
031	RUBBER CUSHION	2	A951-84	091	AXLE	1	A981-11
032	SCREW - P (M5*P0.8*L12)	4	002-211-255	091A	AXLE	3	DF-101-091A
033	BUSHING	1	A93-30	091B	BUSHING	4	DF-101-091B
033A	SCREW - B/H (M6*P1.0*L35)	1	002-205-632	091C	BUSHING	2	DF-101-091C
034	PASTIC RIVET	4	000-076-990	091D	WASHER - W (D33*D26)	2	003-303-004
035	FOOT PAD	2	DF-101-035	092	LEG PRESS SUPPORT - SILVER	1	DF-101-092
036	SCREW - M/H (M6*P1.0*L12)	2	002-203-027	092.1	LEG PRESS SUPPORT - GREY	1	197-050-16K
037	WASHER - SP (M6)	2	003-302-011	092A	BUSHING	2	000-004-945
038	WASHER - F (D20*D6.3*T1.5)	2	003-301-043	093	LEG PRESS SUPPORT - SILVER	1	DF-101-093
039	AXLE	1	DF-100-032	093.1	LEG PRESS SUPPORT - GREY	1	197-050-05K
040	PULLEY	1	A971-08	094	RUBBER CUSHION	1	A951-84
047	BUSHING	2	A911-36	095	SCREW - P (M5*P0.8*L12)	2	002-211-255
048	WEIGHT STACK GUIDE TUBE	2	DF-101-048	096A	SCREW - M/H (M8*P1.25*L25)	2	002-203-061
051	18-POSITION TUBE	1	DF-101-051	096C	WASHER - SP (M8)	2	003-302-010
052	NUT - H/N (M8)	2	001-101-080	098A	PRESS FRAME COVER	1	DF-101-098A
054	WASHER - F (D17*D8.3*T2)	4	003-301-038	098B	SCREW INSERT	11	000-076-820
056	CUSHION RING	2	A911-37	098C	SCREW - M/P (M5*L10)	11	002-210-034
057	GUIDE RING	4	A911-38	098D	STICKER - WARNING	1	082-063-030
058	UPPER COUNTERWEIGHT	1	A911-40	099	FOOT PLATE REAR COVER	1	DF-101-099
058A	WEIGHT PLATE - 1.6KG	1	A916-19	099A	NUT - H (M8*P1.25)	2	001-101-081
059	CUSHION RING	2	A911-41	099C	WASHER - F (D17*D8*T1.5)	4	003-301-055
060	SCREW - B/H (M5*P0.8*L25)	4	S972-030	099D	BRACKET	1	DF-101-099D
064	SCREW - B/H (M6*P1.0*L15)	4	002-205-613	099E	WASHER - SP (M8*T2.0)	2	003-302-006

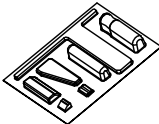
BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
099F	SCREW - B/H (M8*P1.25*L25)	2	002-205-822	139	TUBE SHEATH	2	DF-100-094
100	NUT - H/N (M10)	6	001-101-030	140	PLUG	1	DF-101-140
101	WASHER - F (D16*D10.2*T1.0)	12	003-301-141	141	PLUG	4	DF-101-141
102	CONNECTOR PLATE - SILVER	3	P711-192S	142	PLUG	1	DF-101-142
102.1	CONNECTOR PLATE - GREY	3	P711-192G	143	PVC COVER - SILVER	1	DF-101-143
103	WASHER - SP (M10)	6	003-302-008	144	ADJUSTMENT HANDLE	1	DF-101-144
104	SCREW - H (M10*P1.5*L130)	6	002-206-082	145	SCREW - B (M5*P0.8*L8)	2	002-202-054
105A	WASHER - (D44*D10.5*T3.0)	1	A983-01	148	END CAP	2	DF-102-073
105B	SCREW - M/H (M10*P1.5*L25)	1	002-203-072	149	NUT - H/N (M8)	4	001-101-080
113	FRAME CONNECTOR - SILVER	1	DF-101-113	150	WASHER - F (D17*D8.3*T2)	8	003-301-038
113.1	FRAME CONNECTOR - GREY	1	197-050-20K	151	WASHER - SP (M8)	4	003-302-010
114	FRAME CONNECTOR - SILVER	1	DF-101-114	152	SCREW - M/H (M8*P1.25*L25)	4	002-203-061
114.1	FRAME CONNECTOR - GREY	1	197-050-03K	153	END CAP	1	DF-102-027
115	NUT - H/N (M8)	2	001-101-080	154	BACK CUSHION - ORANGE	1	A93-202
116	BRACKET	1	DF-102-042	154.1	BOTTOM CUSHION - BLACK	1	A93-202B
117	SCREW - M/H (M6*P1.0*L12)	2	002-203-027	155	WASHER - F (D22*D8.2*T2)	4	003-301-042
118	BOTTLE HOLDER (OLD)	1	A912-75	156	WASHER - SP (M8)	4	003-302-010
119	WASHER - F (D22*D8.2*T2)	4	003-301-042	157	SCREW - M/H (M8*P1.25*L25)	4	002-203-061
120	SCREW - B/H (M8*P1.25*L15)	2	002-205-812	158	SEAT FRAME - SILVER	1	197-050-13C
121	NUT - H (M10)	1	001-102-141	158.1	SEAT FRAME - GREY	1	197-050-13K
122	AXLE	1	DF-101-122	158A	STICKER - WARNING	2	082-063-030
122A	BUSHING	2	000-004-900	159	LEVELER	1	DF-101-159
123	STRENGTH CABLE - (230")	1	DF-101-123	159A	NUT - H (M10)	1	001-102-141
124	BACK CUSHION - ORANGE	1	DF-101-124	16	FOOT PRESS - GREY	1	P756-481G
124.1	BACK CUSHION - BLACK	1	090-934-013	160	NUT - H/N (M5*P0.8)	2	001-101-070
125	SCREW - B/H (M8*P1.25*L20)	4	002-202-040	161	WASHER - F (D20*D6.3*T1.5)	2	003-301-043
125A	NUT - H/N (M8)	4	001-101-080	162	AXLE	1	DF-101-162
126	SEAT BACK FRAME	1	DF-101-126	163	BUSHING	2	DF-101-130B
127	WASHER - F (D22*D8.2*T2)	4	003-301-042	163A	CAP	2	DF-100-039
128	WASHER - SP (M8)	4	003-302-010	164	RUBBER PAD	1	A911-53
129	SCREW - M/H (M8*P1.25*L25)	4	002-203-061	165	PULLEY	2	A971-08
130	SCREW - B/H (M6*P1.0*L10)	1	002-205-610	166	AXLE	2	DF-100-032
130A	PIN	1	A981-20	167	WASHER - F (D20*D6.3*T1.5)	4	003-301-043
130B	BUSHING	2	DF-101-130B	168	WASHER - SP (M6)	4	003-302-011
130D	WASHER - (D13*D8.2*T1.0)	1	003-301-119	169	SCREW - M/H (M6*P1.0*L12)	4	002-203-027
130E	SNAP RING - (6MM)	2	004-402-012	170	WASHER - SP (M6)	1	003-302-011
131	SEAT BACK TUBE	1	DF-101-131	171	SCREW - M/H (M6*P1.0*L12)	1	002-203-027
132	END CAP	1	S912-183	172	PULLEY	1	A971-08
133	STICKER - SEAT ADJUSTMENT	1	DF-101-133	173	PULLEY COVER	1	193-010-318
134	AXLE	1	DF-101-134	174	PULLEY BRACKET - SILVER	1	DF-100-033
135	SPRING	1	DF-101-135	175	WASHER - F (D20*D6.3*T1.5)	1	003-301-043
136	METAL STOPPER	1	DF-100-102	176	PASTIC RIVET	2	000-076-990
137	SCREW - P (M5*0.8*L12)	4	002-211-094	177	FOOT PAD	1	DF-101-035
137A	WIRE CLIP	1	DF-101-137A	401	MAIN FRAME ASSEMBLY - SILVER	1	DF-101-401
137B	SCREW - P (M3*P0.5*L16)	1	002-211-205	402	OWNER'S MANUAL	1	DF-101-402
137C	NUT - H (M3*0.5)	1	001-101-040	403	HARDWARE KIT	1	DF-101-403
137D	CONNECTING WIRE	1	DF-101-137D	404	REAR COVER - LOWER	1	DF-100-006A
137E	SMALL FRAME - SILVER	1	P756-215S	405	CONNECTOR PLATE - SILVER	2	P712-482S
137E.1	SMALL FRAME - GREY	1	P756-215G	405.1	CONNECTOR PLATE - GREY	2	P712-482G
137F	WASHER - F (D11.3*D5.1*T1.0)	2	003-301-068	406	TOP COVER - FRONT	1	197-091-030
138	SCREW - M/H (M4*P0.7*L8)	4	002-209-143	407	SPACER TUBE	2	DF-100-012

BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
408	STACK COUNTERWEIGHT	1	DF-101-408				
409	5KG WEIGHT PLATE	13	DF-100-016				
410	7.5KG WEIGHT PLATE	4	DF-100-017				
411	PLATE STICKER - 5-100KG (YELLOW)	1	DF-100-027				
411.1	PLATE STICKER - 5-100KG (GREEN)	1	196-091-171				
412A	SELECTOR FORK - NO CORD	1	190-591-530				
413	RETRACTING CORD	1	A911-51A				
414A	SELECTOR FORK - W/CORD	1	A911-50				
415	RUBBER GRIP	1	DF-101-415				
416	FOOT PRESS - SILVER	1	P756-481S				
417	CONNECTOR ARM - SILVER	1	DF-101-417				
417.1	CONNECTOR ARM - GREY	1	197-091-07K				
418	ROCKER FRAME - SILVER	1	DF-101-418				
418.1	ROCKER FRAME - GREY	1	197-091-08K				
419	ROCKER FRAME - SILVER	1	P756-483S				
419.1	ROCKER FRAME - GREY	1	P756-483G				
420	PULLEY BRACKET - SILVER	2	P756-485S				
420.1	PULLEY BRACKET - GREY	2	P756-485G				
421	PULLEY ASSEMBLY - SILVER	1	DF-101-421				
421.1	PULLEY ASSEMBLY - GREY	1	197-091-11K				
422	LEVELLER	1	DF-102-028				
423	STRENGTH CABLE - (230")	1	DF-101-423				
424	STRENGTH CABLE ASSEMBLY - (230")	1	DF-101-424				
425	HANDLEBAR - SILVER	1	DF-101-425				
425.1	HANDLEBAR - GREY	1	197-091-14K				
426	SEAT BACK POST	1	DF-101-426				
427	LUBE - 4X50CC	1	LUBE-03				
428	FOOT PRESS FRAME - SILVER	1	DF-101-428				
428.1	FOOT PRESS FRAME - GREY	1	197-091-17K				



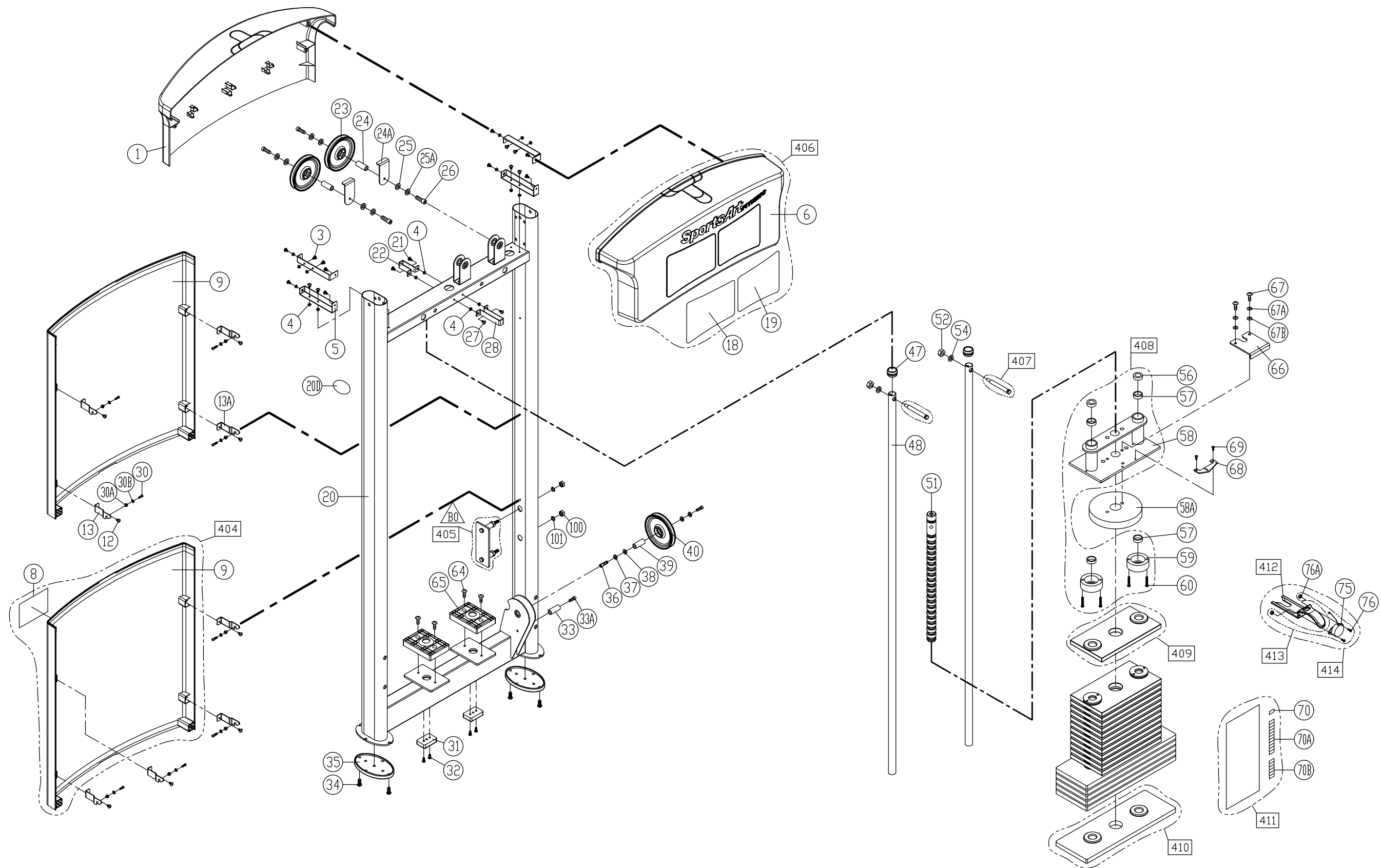
No.	Diagram	Tool Needed
A	GAB-F001B	
B	GAB-F001C	401

402

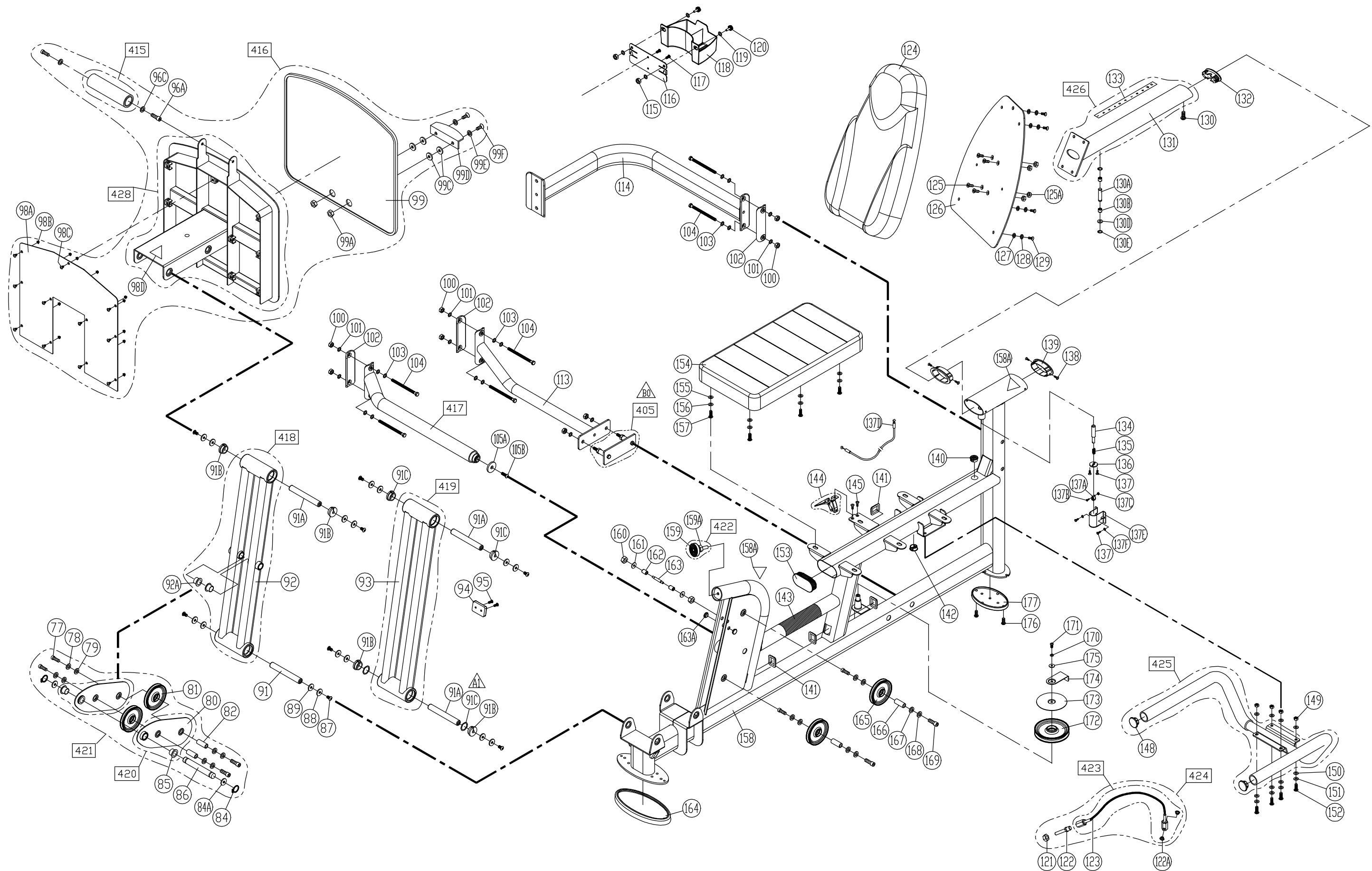
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427

CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME		DRAWN BY		UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	GAB-F001A-A
							QTY	1		MODEL	DF-101
					VERIFIED BY		VERSION	A0			
							RATIO	1:13			



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	GAB-F001B-B
2016.11.01	△B0修改 405	05-20161013M	張又仁							
					VERIFIED BY	VERSION	B0	X	MODEL	DF-101
						RATIO	1:13			



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	GAB-F001C-B
2014.08.12	▲ 新增 91C 號件		黃永業							
2016.11.01	▲ 修改 405	05-20161013M	張又仁							
					VERIFIED BY	VERSION	B0		MODEL	DF-101
						RATIO	1:13			