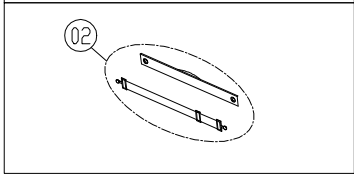
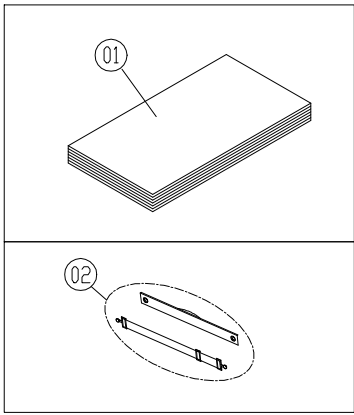
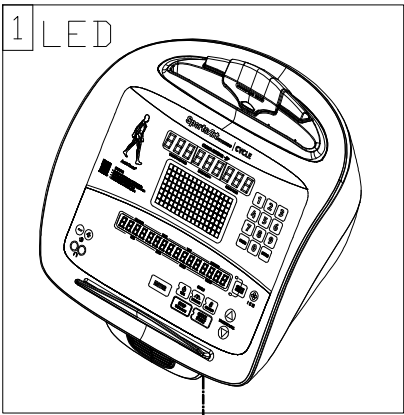
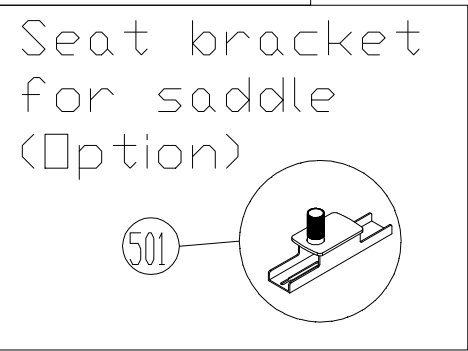
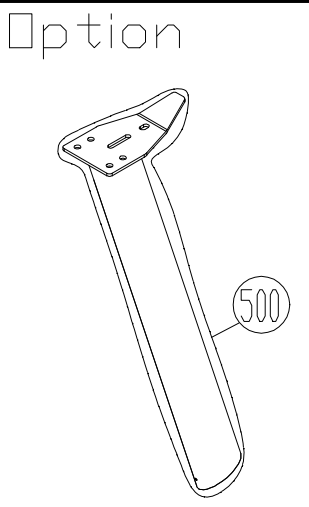


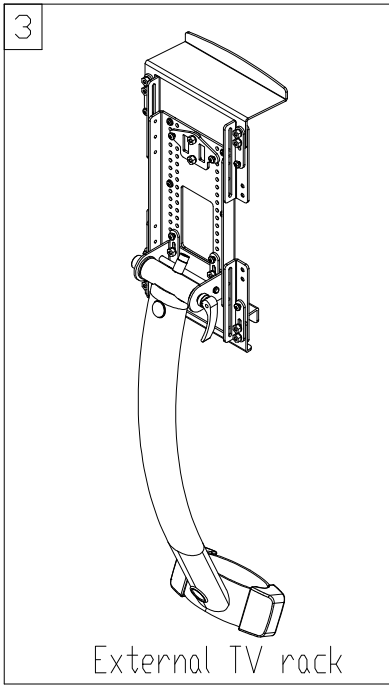
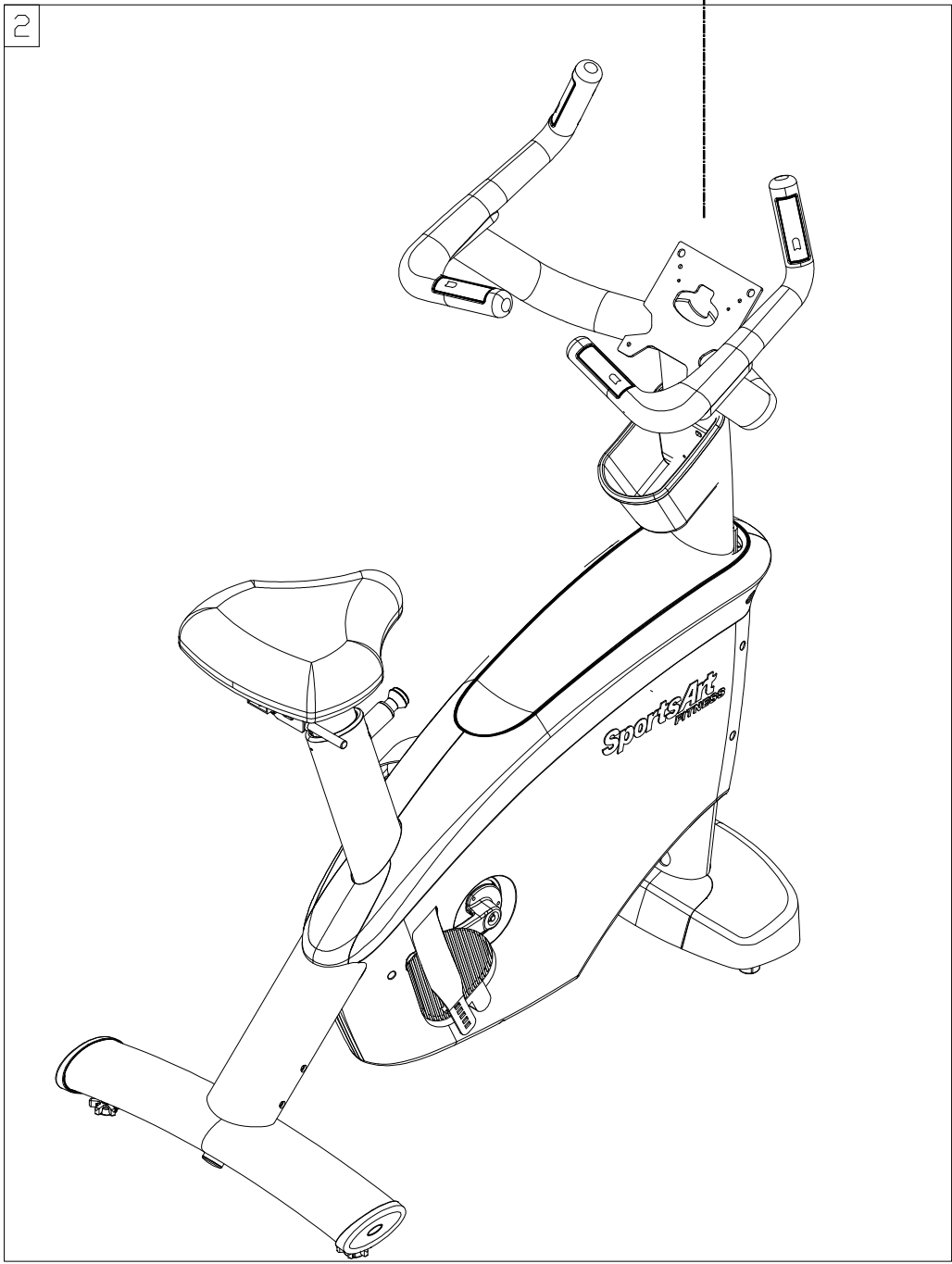
BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
001	OWNER'S MANUAL	1	C575U-001	154	SCREW - P (M4*L8)	2	002-212-070
002	POLAR HEART RATE STRAP	1	3100-03A	155	WIRE - CSAFE & USB	1	C575U-155
005	NO 900MHz OVERLAY	1	000-063-971	157	STICKER - NFC	1	000-063-125
005	900MHz OVERLAY	1	000-063-981	158	STICKER - NFC	1	000-063-126
009	ENTERTAINMENT CAP OVERLAY	1	C575U-009	161	SCREW - M/P (M4*L25)	4	002-210-005
010	WIRE - BLUETOOTH BUTTON	1	C575U-010	162	SCREW - M/P (M4*L16 D8.5)	4	002-210-004
011	CARD GUIDE COVER	1	C575U-011	163	FAN COVER - OLD	1	057-830-056
013	STICKER - QR CODE	1	C575U-013	163A	FAN COVER	1	E875-163
014	PLASTIC RIVET	1	C521M-093A	164	PLASTIC GUIDE RING	4	C575U-164
015	SA WELL+ COVER	1	C575U-015	165	ZIP TIE	15	000-076-242
016	SCREW - M/P (M4*L10)	2	002-210-002	166	ZIP TIE	5	000-076-240
017	WIRE - LED LIGHT	1	S715-017	180	A/V OVERLAY	1	C575U-180
018	RUBBER CUSHION	2	C575U-018	181	SCREW - P (M4*P0.7*L10)	4	002-211-224
019	SCREW - M/P (M4*L10)	3	002-210-002	195	WIRE - GROUND	1	E835-A44
020	SCREW BRACKET	2	C575U-020	196	SCREW - P (M4*P0.7*L12)	2	002-211-232
021	SCREW - M/P (M4*L10)	6	002-210-002	197	WASHER - F (D8*D4*T1.0)	2	003-301-017
022	SCREW - M/P (M4*L10)	1	002-210-002	198	STICKER - GROUND WIRE	1	000-063-002
023	WIRE CLIP - (1/4")	1	000-076-430	199	STICKER - BATTERY	1	052-563-060
025	SCREW - M/P (M4*L10)	2	002-210-002	201	POWER BRACKET OVERLAY	1	C575U-201
026	MAGAZINE HOLDER	1	C575U-026	205	SCREW - B/H (M5*P0.8*L10)	4	002-205-510
031	PAD	2	C575U-031	218	SCREW - B/H (M5*P0.8*L10)	2	002-205-510
032	FAN VENT	1	C575U-032	219	ADAPTER BRACKET	1	C572R-187
033	SCREW - P (M4*P0.7*L35)	2	002-211-230	222	ALTERNATOR BELT - (330J5)	1	XT20-23
034	FAN	1	C570R-142	223	ALTERNATOR	1	C570U-13
035	FAN BRACKET	1	C570R-141	224	SCREW - B/H (M8*P1.25*L12)	2	002-230-810
036	SCREW - P (M4*P0.7*L8)	2	002-211-223	225	ALTERNATOR BRACKET	1	C570U-15
038	WASHER - F (D11*D4*T1.0)	2	003-301-030	226	WASHER - F (D15*D6.5*T3.0)	2	003-301-004
039	WIRE - FAN	1	C570R-53	227	SCREW - B/H (M6*P1.0*L15)	2	002-205-614
043	WIRE - HRC BOARD TO DISPLAY	1	C575U-043	228	TAPE - FOAM	1	000-065-101
044	HTR RECEIVER BOARD	1	C575U-044	232	BATTERY BRACKET	1	157-810-242
045	HEADPHONE JACK - V1.0	1	S770-259	233	SCREW - B/H (M5*P0.8*L10)	4	002-205-510
046	KEY CUSHION	22	032-630-280	238	WIRE - BATTERY TO DRIVE	1	C575U-238
047	STICKER - BUTTONS	4	000-063-705	240	FUSE - 3A 110V	1	C575U-240
048	SMALL CAP	4	054-730-250	241	BATTERY BRACKET	1	C570U-04
051	WIRE - DISPLAY TO HEADPHONE	1	058-627-040	244	WIRE - DRIVE BOARD TO PEDESTAL	1	C572U-043
060	SCREW - M/P (M4*L10)	2	002-210-002	245	DRIVE BOARD - 110V	1	C575R-245
061	USB BOARD BRACKET	1	C575U-061	246	SCREW - B/H (M5*P0.8*L15)	2	002-205-516
062	HEX SPACER	4	C575U-062	247	WIRE - ALTERNATOR RO DRIVE	1	C570U-14
063	USB BOARD	1	C575U-063	248	WIRE - MODEL NUMBER	1	C575U-248
064	SCREW - P (M3*P0.5*L6)	4	C575U-064	300	WIRE - HTR CONTACT PLATES	2	C570U-47
095	DISPLAY BOARD - V3.0 (INTEGRATED CHIP)	1	157-820-035	302	SCREW - M/P (M4*L12)	8	002-210-003
095	DISPLAY BOARD & PROGRAM CHIP - V2.0	1	C575U-707	304	HANDLEBAR - RIGHT	1	C575U-304
095	DISPLAY BOARD - V2.0 (SEPRATE CHIP)	1	C575U-095	305	WASHER - SP (M8)	4	003-302-010
097	SCREW - P (M3*L8)	23	002-212-042	306	WASHER - S (D18*D8.5*T2.0*19T)	4	003-304-063
099	WIRE - DISPLAY TO PEDESTAL	1	C575U-099	307	SCREW - M/H (M8*P1.25*L15)	4	C572R-132
101	WIRE - BOOTLOADER	1	C575U-101	308	HANDLEBAR - LEFT	1	C575U-308
102	WIRE - USB CHARGER	1	C575U-102	312	PEDESTAL	1	C575U-312
116	HTR BOARD	1	061-620-093	313	SCREW - P (M5*0.8*L15)	4	002-211-096
117	SCREW - P (M3*L8)	2	002-212-042	314	SCREW HOLE CAP	1	C575U-314
118	WIRE - HTR TO DISPLAY	1	C575U-118	315	STICKER - MODEL NUMBER	1	C575U-315
153	CSAFE BOARD	1	C575U-153	316	SCREW - B/H (M8*P1.25*L25)	4	002-205-823

BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
317	WASHER - S (D18*D8.5*T2.0*19T)	4	003-304-063	430	SCREW COVER	2	C575U-430
318	GASKET - (D13*0.25-0.35)	4	053-530-320	431	SCREW - B/H (M6*P1.0*L20)	2	002-205-621
319	SCREW - M (M5*0.8*L25)	2	002-209-139	435	SCREW - M/H (M8*P1.25*L20)	6	002-220-826
321	STICKER - ROUND	1	032-663-180	435R	WASHER - (D16*D8.5*T1.5)	6	003-301-082
322	WIRE - HTR CONTACT TO BOARD	1	C575U-322	435S	GASKET - (D13*0.25-0.35)	6	053-530-320
326	PLUG	4	C575U-326	436	CAP	1	C575U-436
327	UPPER SHROUD - FRONT	1	C575U-327	439	REAR SUPPORT FRAME	1	C575U-439
328	SCREW CLIP - (M4-L16)	1	1250-111	443	SEAT POST SLEEVE	1	C575U-443
329	SCREW - M/P (M4*L12)	1	002-210-003	444	SCREW - M/P (M4*L8)	2	002-210-014
330	UPPER SHROUD - TOP	1	C575U-330	458	SCREW - B/H (M5*P0.8*L10)	2	002-205-510
331	SCREW - M/P (M4*L10)	6	002-210-002	459	MODEL BOARD	1	057-820-062
332	MIDDLE SHROUD - RIGHT	1	C575U-332	460	PLASTIC SLEEVE (D9*D5.1*L8)	2	030-141-013
334	SCREW - M/P (M4*L12)	2	002-210-003	461	MODEL BOARD BRACKET	1	C575U-461
335	WASHER - F (D16*D6.3*T2)	2	003-301-062	462	SCREW - P (M4*P0.7*L12)	2	002-211-225
336	SCREW - M/P (M5*0.8*L16)	4	002-209-058	466	CAP	1	XT50-15
337	UPPER SHROUD - BACK	1	C575U-337	467	CAP	1	C51U-16
341	SCREW - P (M5*P0.8*L15)	2	002-211-256	468	SEAT POST COLLAR	1	C570U-97
342	WHEEL COVER	1	C575U-342	469	SCREW - B/H (M5*P0.8*L10)	2	002-205-510
345	SCREW - B/H (M5*P0.8*L10)	2	002-205-510	470	STICKER - SEAT POSITION	1	053-263-011
346	POWER SWITCH COVER	1	C570U-65	471	SEAT POST	1	C570U-94
347	WHEEL COVER - BACK	1	C575U-347	472	SEAT SLIDE BRACKET	1	C570U-93
350	TRANSPORT WHEEL	2	C521M-123	483	SEAT CUSHION	1	5005-30
351	E-CLIP - (8MM)	4	004-402-009	487	CRANK ARM - LEFT	1	C575U-487
352	TRANSPORT WHEEL AXLE	2	099-213-010	488	SIDE COVER - LEFT	1	153-230-046
353	WASHER - F (D16*D10.2*T1.0)	4	003-301-141	489	SIDE COVER BRACKET	2	C575U-489
357	WIRE - SPEED SENSOR TO DRIVE	1	C570U-49	490	SCREW - M/P (M4*L12)	4	002-210-003
358	SCREW - B/H (M5*P0.8*L10)	2	002-205-510	491	SCREW - H (M5*L5)	1	002-204-064
359	SPEED SENSOR - OPTIC SWITCH	1	C570U-89	492	SPINDLE BUSHING	1	053-211-250
360	WIRE - SENSOR TO DRIVE	1	C570U-16	493	WASHER - W (D42.1*D32*T0.35)	1	C521M-092
361	SCREW - B/H (M8*P1.25*L20)	1	002-205-820	494	SNAP RING - (STW-20)	1	004-401-006
362	WASHER - F (D17*D8.3*T2)	1	003-301-038	500	STATIONARY SEAT POST	1	C570U-101
368	NUT - H (3/8")	2	001-102-042	701	DISPLAY ASSEMBLY - COMPLETE	1	C575U-701
369	FLYWHEEL WASHER	2	103-306-003	701A	DISPLAY ASSEMBLY - COMPLETE - 900MHz	1	157-891-011
395	SCREW HOLE CAP	1	C575U-314	702	DISPLAY ASSEMBLY - FRONT	1	C575U-702
400	DRIVE PULLEY	1	053-015-062	703	ENTERTAINMENT CAP	1	C575U-703
401	DRIVE BELT - (470J8)	1	XT20-21	704	FLIP TOP	1	C575U-704
404	SIDE COVER - RIGHT	1	C575U-404	705	USB BOARD	1	C575U-705
405	SCREW - M/P (M5*0.8*L16)	9	002-209-058	706	HTR BOARD & WIRE	1	C575U-706
410	IDLER PULLEY WHEEL	1	C575U-410	708	HEADPHONE JACK	1	T652-448
411	WASHER - F (D17*D8*T2.0)	2	020-110-020	708A	HEADPHONE JACK - V2.0	1	158-691-080
412	SCREW - B/P (M6*P1.0*L12)	2	002-207-150	709	DISPLAY FRONT & OVERLAY - OLD	1	C575U-709
415	SCREW - B/H (M6*P1.0*L15)	2	002-205-613	709A	DISPLAY FRONT & OVERLAY - NEW	1	157-791-092
416	WASHER - F (D15*D6.5*T3.0)	2	003-301-004	710	DISPLAY OVERLAY (2 PC) - OLD	1	C575R-710
417	IDLER PULLEY SPRING	1	C51U-12	710A	DISPLAY OVERLAY (2 PC) - NEW	1	157-791-102
421	PEDALS & STRAPS - PAIR	1	C570R-62	711	HTR RECEIVER BOARD & WIRE	1	C575U-711
421.1	PEDAL STRAPS - PAIR	1	C570R-500	713	DISPLAY BACK COVER ASSY	1	C575U-713
422	SCREW - B/H (M6*P1.0*L20)	6	002-230-622	714	SCREW & BUSHING	4	C575U-714
423	WASHER - SP (M6)	6	003-302-011	715	CSAFE BOARD & SCREWS	1	C575U-715
424	CRANK ARM COVER	2	C575U-424	716	AIR VENT SET	1	C575U-716
425	CRANK ARM - RIGHT	1	C575U-425	717	FAN ASSEMBLY	1	C575U-717
426	SPINDLE NUT	2	NT01-01	718	FAN COVER SET	1	C575U-718

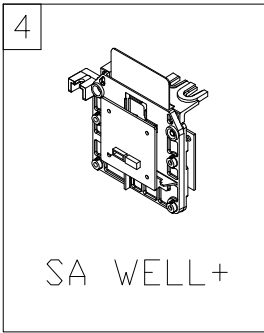
BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
719	DISPLAY ASSEMBLY - NO FAN	1	C575U-719				
720	DISPLAY ASSEMBLY - FAN	1	C575U-720				
731	WIRE - GROUND	1	C521U-436				
732	POWER SWITCH BRACKET	1	C575U-732				
733	WIRE - BATTERY CHARGER	1	C575U-733				
734	POWER CORD INPUT ASSEMBLY	1	C575U-734				
736	BATTERY BRACKET	1	C575U-736				
737	BATTERY (2 PC)	1	C575U-737				
737.1	WALL CHARGER - 18V	1	<-----				
740	UPPER SHROUD SET	1	C575U-740				
741	HANDLEBAR ASSEMBLY - LEFT	1	C572U-413				
742	HANDLEBAR ASSEMBLY - RIGHT	1	C572U-412				
743	HTR CONTACT PLATE & SCREWS (2 PC)	4	C572U-411				
744	UPPER SHROUD - LEFT	1	C575U-744				
745	BOTTLE HOLDER	1	C575U-745				
747	TRANSPORT WHEEL ASSEMBLY	2	C572R-438				
748	LEVELER FOOT	2	C570U-69				
749	FLYWHEEL	1	C572R-433				
750	IDLER PULLEY	1	C575U-750				
751	CRANK ARM & NUT - RIGHT	1	157-791-490				
752	SPINDLE	1	C575U-752				
753	SEAT POST ASSEMBLY	1	C570U-124				
754	SPACER SET	1	C52U-21				
755	SEAT SLIDE LEVER	1	C570U-96				
756	SEAT ADJUSTMENT KNOB	1	C570U-86				
757	MODEL BOARD ASSEMBLY	1	C575U-757				
758	TUBE END CAP	2	C575U-758				
759	LEVELER FOOT	2	G572U-429				
760	SIDE COVER - LEFT	1	C575U-760				
761	CRANK ARM & NUT - LEFT	1	157-791-550				
762	SIDE COVER - RIGHT	1	C575U-762				
763	MAIN FRAME	1	157-891-631				
764	SPINDLE & PULLEY	1	157-891-640				
T701	HARDWARE KIT	1	C575U-T701				



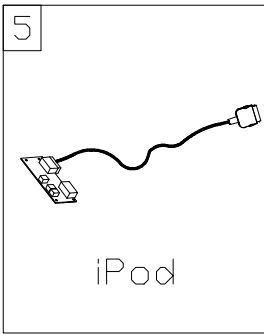
No.	Diagram	Tool Needed
1	CAQ-F101B	
2	CAQ-F101C	
3	CAQ-F101E	OPTION
4	CAQ-F101F	OPTION
5	TBK-F101E	OPTION



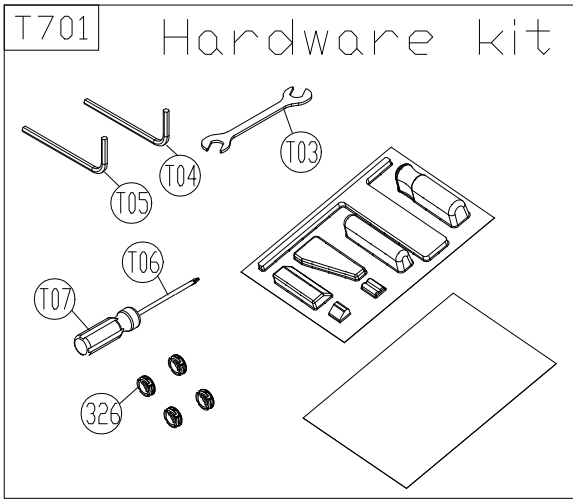
External TV rack



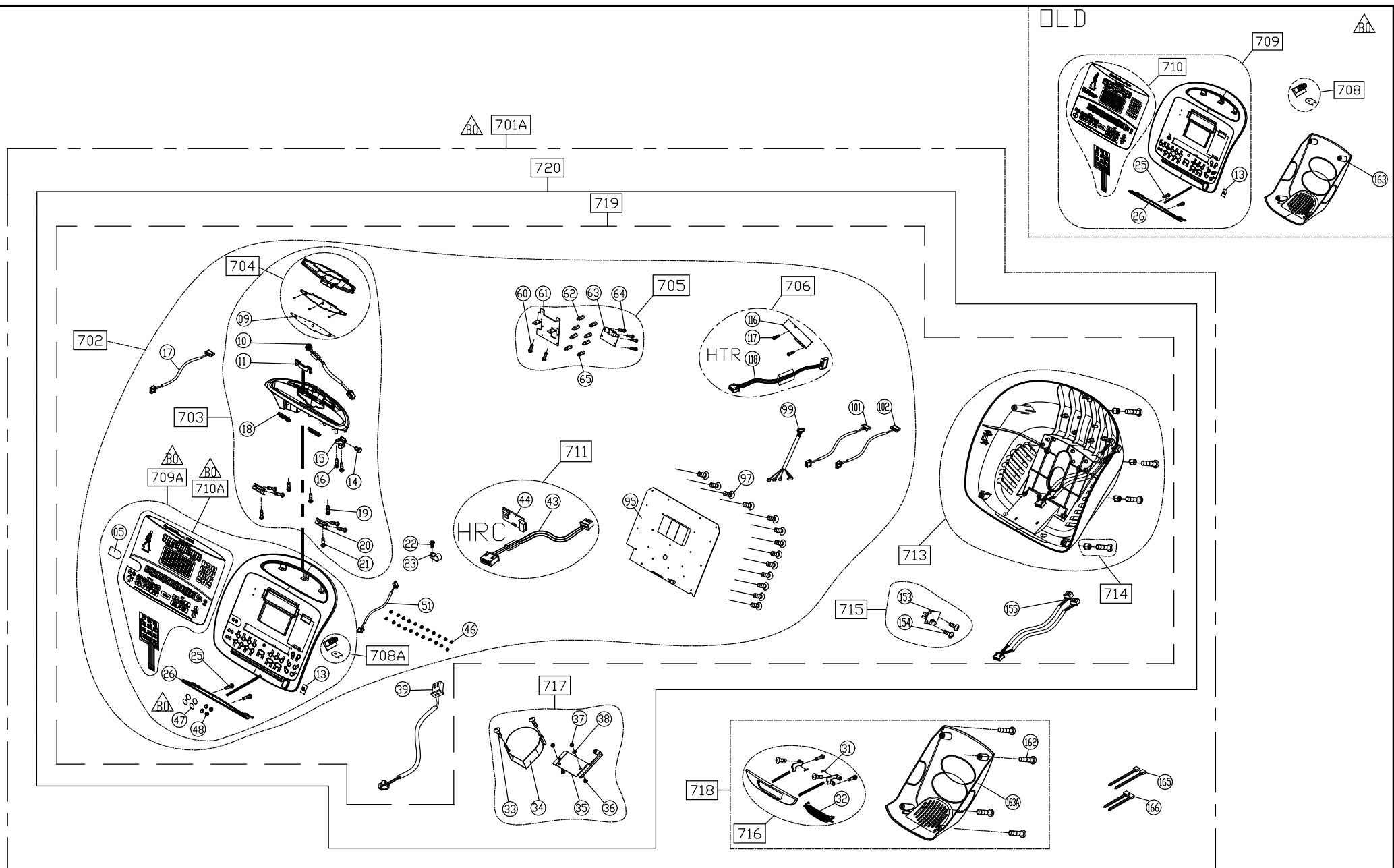
SA WELL+



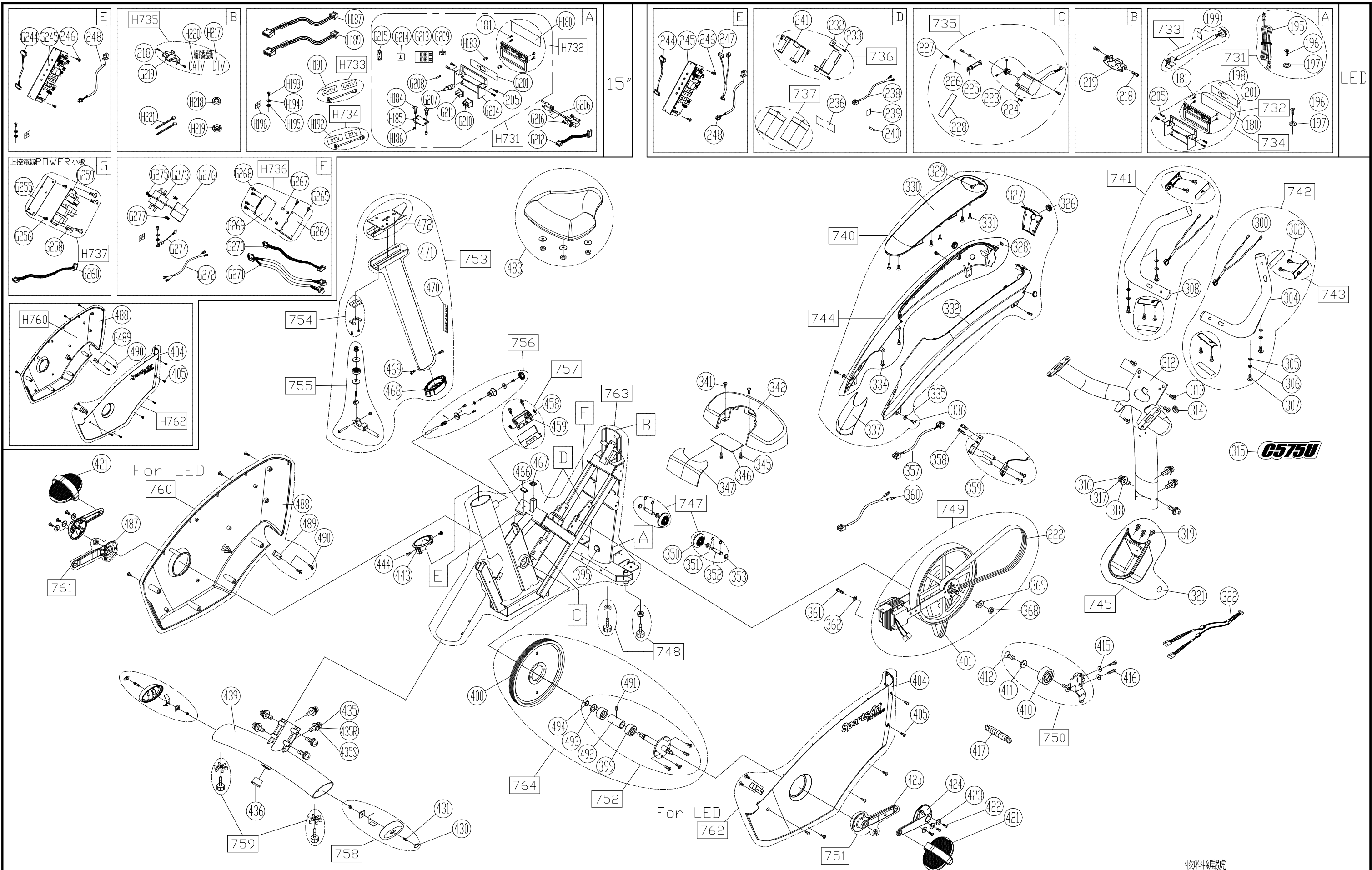
iPod



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SportsArt FITNESS RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAQ-F101A-A
2014.10.09	移至首頁		林士文			QTY	1			C575U
					VERIFIED BY	VERSION	A1	XX	MODEL	
						RATIO	1:10			



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SPORTSART FITNESS	DRAWN BY	UNITS	MM	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAQ-F101B-C
2014.10.09	△ 25 26 移至 709		林士文	RESTRICTED USAGE , PLEASE DON'T FORWARD TO ANYONE WHO ISN'T AUTHORIZED		QTY	1	XX	MODEL	C575U-LED
2015.01.14	△ 區分TV WAR 差異料件	02-20141036M 02-20141036T	林士文			VERSION	C0			
2017.04.06	△ 取消 707 50	03-20160907T	余志宏			RATIO	1:12			
					VERIFIED BY					



CHANGE DATE	CHANGE DESCRIPTION	CHANGE NO.	NAME	SALES BLOW UP DIAGRAM	DIAGRAM NO.	CAQ-F101C-B
2014.10.09	▲ 新增 763 ; 487/488/404/425 可單寄; 394/399 不可單寄; 500/501 移至首頁		林士文			
2015.02.26	▲ 757 增加防水蓋, 另補機件碼件號 459 ; 新增 764		楊洲堯			
2015.03.04	▲ 2 螺絲組舊品用完換不銹鋼螺絲時, 並需新增 435R/435S		黃永業			
2015.04.15	▲ B0 新增 15 吋料件		黃永業			